# MULTIPLE CHOICE PRACTICE QUESTIONS/ANSWERS FOR ONLINE/OMR AITT-2020



# Carpenter Trade Theory

Directorate of Technical Education & Training, Odisha, Cuttack (Uploaded in sctevtodisha.nic.in)

### SAFETY PRECAUTIONS HAND TOOLS AND TIMBER

1. What is the name of fire?

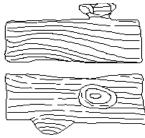


- A. Class A fire
- B. Class B fire
- C. Class C fire
- D. Class D fire
- 2. Which type of PPE is required for protection of legs?
  - A. Chappals
  - B. Safety shoes
  - C. Canvas shoes
  - D. Sandal
- 3. Which one involves general discipline of institute?
  - A. Keep the floor and gangway clean
  - B. Avoid polluting environment
  - C. Use correct tools for the job
  - D. Keep the tools at their proper place
- 4. Which is an element of housekeeping?
  - A. Improper store
  - B. Clean flooring
  - C. Improper maintenance
  - D. Dim lighting
- 5. Which type of PPE is required for protection of hands?
  - A. Gloves
  - B. Apron
  - C. Helmet
  - D. Goggles
- 6. What is the safety precaution observed in a carpentry workshop?
  - A. Wear loose clothing
  - B. Secure the work piece rigidly before cutting
  - C. Hold sharpening tools in hand loosely
  - D. Avoid safety goggles
- 7. Which tree grows new layers on the outside of the trunk?
  - A. Endogenous tree
  - B. Conifers tree
  - C. Exogenous tree
  - D. Narrow leaves
- 8. Which tree has needle shaped leaves that grows in temperature regions and in high altitudes?
  - A. Soft wood
  - B. Hard wood
  - C. True wood

- D. Duramen wood
- 9. Which part of wood protects from external destroying agencies?
  - A. Pith
  - B. Bark
  - C. Annular ring
  - D. Medullary rays
- 10. What is the name of fully developed wood that surrounds the pith?
  - A. Sap wood
  - B. Soft wood
  - C. Heart wood
  - D. Light wood
- 11. What is the part marked as X?

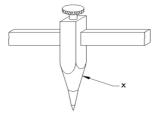


- A. Sap wood
- B. Heart wood
- C. Bark
- D. Pith
- 12. Which type of wood has broad leaves?
  - A. Sap wood
  - B. Soft wood
  - C. Thin wood
  - D. Hard wood
- 13. Which tree has short trunk and large branches?
  - A. Teak
  - B. Babul
  - C. Bamboo
  - D. Shisham
- 14. Which timber is closely grained, hard and durable?
  - A. Kail
  - B. Chair
  - C. Tea
  - D. Dodder
- 15. Name the shake forms along the annual rings?
  - A. Cup shake
  - B. Star shake
  - C. Heart shake
  - D. Radial shake
- 16. What is the name of the defects?



- A. Wavy grain
- B. Rind galls

- C. Wind crack
- D. Ring shake
- 17. Which insect attack standing trees?
  - A. Termite
  - B. White ants
  - C. Pin hole borers
  - D. Powder post beetles
- 18. Which gauge stem is long?
  - A. Butt gauge
  - B. Panel gauge
  - C. Cutting gauge
  - D. Marking gauge
- 19. What is the name of part marked as X in a trammel?



- A. Point
- B. Holder
- C. Wooden batten
- D. Knurled screw
- 20. What is the name of holding device?



- A. Shooting board
- B. Planning troughs
- C. Bench hold fast
- D. The cleat
- 21. How many inches make one feet in steel rule?
  - A. 10 inches
  - B. 12 inches
  - C. 14 inches
  - D. 16 inches
- 22. What is the name of vice?

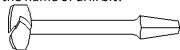


- A. Saw vice
- B. Bench vice
- C. Hand vice
- D. Quick release vice
- 23. What is the part marked as X in bow saw?



- A. Bar
- B. Lever

- C. Frame
- D. String
- 24. What is the name of drill bit?



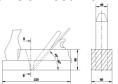
- A. Dowel bit
- B. Auger bit
- C. Fastener bit
- D. Centre bit
- 25. What is the tool with a long shank?



- A. Auger
- B. Gimlet
- C. Bradawl
- D. Forester bit
- 26. What is the part marked as X in portable power circular saw machine?



- A. Handle
- B. Arbor
- C. Cutting guide
- D. Base plate
- 27. What is the name of wood working plane?



- A. Router plane
- B. Plough plane
- C. Smoothing plane
- D. Toothing plane
- 28. What is the part marked as X?



- A. Wedge
- B. Cap iron
- C. Cutting iron
- D. Wooden stock
- 29. What is the part marked as X in portable power planning machine?



- A. Front shoe
- B. Rear shoe

- C. Lock knob
- D. Trigger switch
- 30. Which material is used to manufacture blade of chisel?
  - A. Mild steel
  - B. Carbon steel
  - C. Low carbon steel
  - D. Forged tool steel
- 31. Which part is fixed inside the ferrule in bench firmer chisel?
  - A. Tang
  - B. Neck
  - C. Shoulder
  - D. Blade
- 32. What is the name of chisel?



- A. Paring chisel
- B. Socket firmer chisel
- C. Bevel edge firmer chisel
- D. Registered firmer chisel
- 33. What is the grinding angle of firmer chisel?
  - A. 10° 15°
  - B. 15° 20°
  - C. 20° 25°
  - D. 25° 30°
- 34. What is the name of hammer?

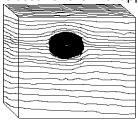


- A. Ball peen hammer
- B. Cross peen hammer
- C. Claw hammer
- D. Straight peen hammer
- 35. What is the name of file?



- A. Rasp file
- B. Hand file
- C. Flat file
- D. Square file
- 36. Which safety equipment is used for eye protection while grinding?
  - A. Shoe
  - B. Helmet
  - C. Goggles
  - D. Apron
- 37. What is the property of bamboo wood?
  - A. Light soft
  - B. Large texture
  - C. Heavy weight
  - D. Flexible and strong
- 38. What is the purpose of sal wood?
  - A. Roofing ladder

- B. Umbrella handle
- C. Walking stick
- D. Railway sleepers
- 39. Which knot is used for the final appearance?



- A. Loose knot
- B. Dead knot
- C. Live knot
- D. Spike knot
- 40. What is the tool used to check the surface and squareness of edge?
  - A. Try square
  - B. Bevel square
  - C. Plumb bob
  - D. Standard wire gauge
- 41. What is the tool used for measuring the thickness of metal sheet?
  - A. Steel rule
  - B. Try square
  - C. Marking gauge
  - D. Standard wire gauge
- 42. What is used for sawing across the grains of timber?
  - A. Rip saw
  - B. Tenon saw
  - C. Dovetail saw
  - D. Cross cut saw
- 43. Which material is used to make a ripsaw blade?
  - A. Steel
  - B. Thin spring steel
  - C. Forged carbon steel
  - D. Forged tool steel
- 44. What is the benefit of breast drilling machine?
  - A. Deep holes
  - B. Very small diameter holes
  - C. Small diameter holes
  - D. Large diameter holes
- 45. What is the advantage of bradawl?
  - A. Making small holes
  - B. Making deep holes
  - C. Making large holes
  - D. Making shallow holes
- 46. Which saw is used for cutting grooves and rebate?
  - A. Portable electric circular saw
  - B. Portable electric jig saw
  - C. Portable electric chain saw
  - D. Vertical band saw

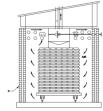
- 47. What is the use of portable power circular saw machine?
  - A. Cross cutting and ripping
  - B. Key hole cutting
  - C. Leather cutting
  - D. Curved cutting
- 48. What is the use of portable electrical heavy duty drill machine?
  - A. Large diameter holes
  - B. Shallow holes
  - C. Counter sinking the top of holes
  - D. Boring small holes
- 49. Which plane is used for planing the job to size quickly and truly?
  - A. Jack plane
  - B. Toothing plane
  - C. Furnishing plane
  - D. Smoothing plane
- 50. What is the use of trying plane?
  - A. Planing grooves surface
  - B. Planing rebate surface
  - C. Planing rough gloving surface
  - D. Planing true and straight surface
- 51. What is the advantage of plough plane?
  - A. Planing for rebate
  - B. Planing for grooves
  - C. Planing for surface
  - D. Planing for smoothing
- 52. Which tool is used for testing the flatness of large job?
  - A. Steel rule
  - B. Bevel square
  - C. Plumb bob
  - D. Winding strips
- 53. What is the advantage of portable power planing machine?
  - A. Smooth corner surface
  - B. Smooth curved edge
  - C. Rough gluing surface
  - D. Smoothsurface of wood
- 54. Which part of hammer is shaped to fit handle rigidly?
  - A. Handle
  - B. Peen
  - C. Cheek
  - D. Eve hole
- 55. What is the specialty of tack hammer?
  - A. More weight
  - B. Slight magnetic
  - C. More finishing
  - D. More use
- 56. Which type of wood is used to manufacture the head of mallet?
  - A. Sap wood

- B. Soft wood
- C. Thin wood
- D. Hard wood
- 57. Which is used to hold the job while sawing?
  - A. Bench hook
  - B. Saw vice
  - C. Hand screw
  - D. Bench hold fast
- 58. What is the immediate action taken in case of severe bleeding?
  - A. Call the doctor
  - B. Call the ambulance
  - C. Apply pressure near wound to stop bleeding
  - D. Lie down the rest
- 59. What is the possibility to prevent fire?
  - A. Eliminate carbon dioxide
  - B. Eliminate nitrogen
  - C. Eliminate oxygen
  - D. Eliminate helium
- 60. What is the reason for the part of sap wood liable to be attacked by pests?
  - A. Sweet food storage
  - B. Softer of inner core
  - C. Smell of sap wood
  - D. Colour of sap wood
- 61. What is the reason for leather washer provided in between the blade shoulder and handle of registered firmer chisel?
  - A. Shock developed
  - B. Shock absorber
  - C. Firm handle
  - D. Support to the chisel

1	В	2	В	3	В	4	В	5	Α
6	В	7	C	8	Α	9	В	10	С
11	Α	12	۵	13	۵	14	Α	15	Α
16	В	17	U	18	В	19	В	20	С
21	В	22	Α	23	D	24	С	25	Α
26	В	27	D	28	D	29	В	30	D
31	Α	32	Α	33	U	34	U	35	Α
36	U	37	۵	38	۵	39	U	40	Α
41	Δ	42	۵	43	В	44	۵	45	Α
46	Α	47	Α	48	Α	49	Α	50	D
51	В	52	۵	53	۵	54	۵	55	В
56	D	57	Α	58	C	59	C	60	Α
61	В								

# FRAMING, HOUSING, DOVETAIL, BROADENING & LENGTHENING JOINT

1. What is the part marked as X in kiln seasoning?



- A. Fan
- B. Trolley
- C. Brick wall
- D. Heating pipe
- 2. What is the formula for percentage of moisture content in timber?

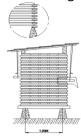
A. 
$$MC = \frac{W + D}{D} \times 100 = \%$$

B. 
$$MC = \frac{W / D}{D} \times 100 = \%$$

C. 
$$MC = D \times W \times 100 = \%$$

D. 
$$MC = W - D \times 100 = \%$$

3. What is the name of seasoning?

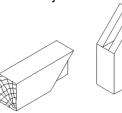


- A. Air seasoning
- B. Kiln seasoning
- C. Water seasoning
- D. Steam seasoning
- 4. Which timber is used to avoid cracks and knots?
  - A. Case hardening timber
  - B. Irregular growth timber
  - C. Shrinkage of timber
  - D. Quality of good timber
- 5. Which is oil preservative?
  - A. Tar
  - B. White arsenic
  - C. Sodium fluoride
  - D. Zinc chloride
- 6. Which is a water solution preservative?
  - A. Tar
  - B. Creosote oil
  - C. Kerosene
  - D. Zinc chloride
- 7. Which type of joint is used for fixing shelves?

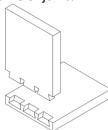
- A. Housing joint
- B. Scarf joint
- C. Bridle joint
- D. Halving joint
- 8. What is the name of joint marked as X in drawer?



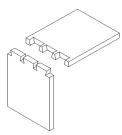
- A. Half lap
- B. Housing
- C. Blind mortise and tenon
- D. Lap dovetail
- 9. What is the name of joint?



- A. Tee bridle joint
- B. Corner bridle joint
- C. Mitre corner bridle joint
- D. Housing joint
- 10. What is the name of joint used in place of mortise and tenon joint?
  - A. Housing joint
  - B. Bridle joint
  - C. Single dovetail joint
  - D. Common joint
- 11. Which part must be cut first to make secret dove tail joint?
  - A. Pin
  - B. Socket
  - C. Dove tail
  - D. Channel
- 12. What is the name of joint?



- A. Single dovetail
- B. Common dovetail
- C. Lapped dovetail
- D. Secret dovetail
- 13. What is the name of joint?



- A. Single dovetail joint
- B. Common dovetail joint
- C. Lapped dovetail joint
- D. Secret dovetail joint
- 14. What is the essential knowledge for a wood worker before using glue?
  - A. Colour of glue
  - B. Beauty of glue
  - C. Smell of glue
  - D. Adhesive power of glue
- 15. Which glue is prepared from curds of skimmed milk?
  - A. Animal glue
  - B. Casein glue
  - C. Resin glue
  - D. Vegetable glue
- 16. How much time should a case of glue should be consumed at most?
  - A. 4 hour
  - B. 6 hour
  - C. 7 hour
  - D. 8 hour
- 17. What type of fastener is used at given edge?

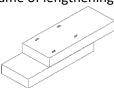


- A. Dowel pin at edge
- B. Screw at edge
- C. Nail at edge
- D. Spur at edge
- 18. Which type of joint is tongue and groove joint?
  - A. Lengthening
  - B. Broadening
  - C. Thicknessing
  - D. Angling
- 19. What is the name of joint?

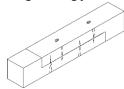


- A. Simple butt joint
- B. Dowel pin joint
- C. Rebated joint
- D. Tongue and Grooved
- 20. What is the projected height of dowel pin after inserting in a dowel pin joint?

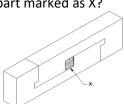
- A. Full height upwards
- B. 3/4th height upwards
- C. ½ height upwards
- D. ¼ height upwards
- 21. What is the name of lengthening joint?



- A. End half lap joint
- B. End over lap joint
- C. End bevel lap joint
- D. Screw half lap joint
- 22. Which of the lengthening joint is more strength?

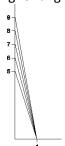


- A. End over lap joint
- B. End half lap joint
- C. Mitre scarf joint
- D. Table scarf joint
- 23. What is the part marked as X?



- A. Nails
- B. Screws
- C. Dowels
- D. Wedges
- 24. What is the purpose of the seasoning of timber?
  - A. Remove the moisture
  - B. Remove the strength
  - C. Remove the colour
  - D. Remove the smell
- 25. What is the advantage of seasoning of timber?
  - A. Improve volume and weight
  - B. Improve colour and smell
  - C. Improve strength and hardness
  - D. Improve sound and grain
- 26. Which is the property for sports goods and woodenfloors?
  - A. Elasticity
  - B. Toughness
  - C. Fire resistance
  - D. Weather resistance
- 27. Which is the property for good timber?
  - A. Fine texture
  - B. Abnormal growth
  - C. Cross grain

- D. Light in colour
- 28. Which wood is used for timber work?
  - A. Seasoning wood
  - B. Moisture wood
  - C. Shrinkage wood
  - D. Defect wood
- 29. Which category of joints is used for increase width?
  - A. Framing joints
  - B. Box joints
  - C. Widening joints
  - D. Lengthening joints
- 30. Which joint is used for joining end to end pieces?
  - A. Widening joints
  - B. Framing joints
  - C. Housing joints
  - D. Lengthening joints
- 31. Which joint is used for the corners of picture frames?
  - A. Mitre joints
  - B. Halving joints
  - C. Circular joints
  - D. Dowel joints
- 32. What is the use of white arsenic preservative?
  - A. Very effective against termites
  - B. Easy evaporate quickly
  - C. Less effective against termites
  - D. Use less quantity of timber
- 33. Which preservative is used for fencing posts, telegraph poles and floor joists?
  - A. Creosote oil
  - B. Zinc chloride
  - C. Sheathing
  - D. Sodium fluoride
- 34. What is the use of zinc chloride preservative?
  - A. Good appearance
  - B. Improve volume
  - C. Maintain the shape
  - D. Excellent for use against fungi
- 35. What is the advantage of creosote oil preservative?
  - A. Easy to apply
  - B. Easy to handling
  - C. Easy to working
  - D. Easy to evaporate
- 36. What is the marking for angle?



- A. Mitre angle
- B. Bevel angle

- C. Teeth angle
- D. Dovetail angle
- 37. Which glue is prepared from mixture of skin, bone and acid?
  - A. Animal Glue
  - B. Casein Glue
  - C. Resin Glue
  - D. Vegetable Glue
- 38. Which glue is strong bond and water proof?
  - A. Animal Glue
  - B. Casein Glue
  - C. Resin Glue
  - D. Blood albumen Glue
- 39. What will happen while reheating animal glue?
  - A. Losses strength
  - B. Increase strength
  - C. Increase quantity
  - D. Decrease quantity
- 40. Which tool is used for making groove in a tongue & grooved joint?
  - A. Jointer plane
  - B. Smoothing plane
  - C. Plough plane
  - D. Rebate plane
- 41. Why the planks ends are set according to annual rings?
  - A. Quick sawing
  - B. Quick marking
  - C. Quick chiseling
  - D. Good appearance
- 42. What is the advantage of adhesive?
  - A. Improving the hardness
  - B. Improving the volume
  - C. Improving the weight
  - D. Improving the strength in joint
- 43. What is the use of synthetic rubber adhesive?
  - A. Improver the weight
  - B. Decrease the volume
  - C. Improve the hardness
  - D. Foot wear industries
- 44. What is the application of wooden dowel?
  - A. Strengthen bevel scarf joint
  - B. Strengthen box joint
  - C. Strengthen table scarf joint
  - D. Strengthen widening joints
- 45. What is the use of lengthening joints?
  - A. Tool handle
  - B. Packing cases
  - C. Railways sleeper
  - D. Building work
- 46. How to calculate the joining length in lengthening joint?
  - A. 1-2 times of thickness

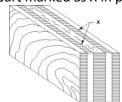
- B. 2-3 times of thickness
- C. 4-5 times of thickness
- D. 6-7 times of thickness
- 47. Which joint is used for building beams?
  - A. Lengthening joint
  - B. Widening joint
  - C. Framing joint
  - D. Box joint
- 48. What is the selection for lengthening joint?
  - A. Support the loads
  - B. Size of wood
  - C. Types of timber
  - D. Fine texture timber
- 49. Where the screws are driven in bevel scarf joints?
  - A. Centre surface
  - B. Top surface
  - C. Bottom surface
  - D. Top and bottom surfaces
- 50. What is the use of table scraf joint?
  - A. Increasing length
  - B. Increasing width
  - C. Increasing thickness
  - D. Increasing volume
- 51. What is the use of kiln seasoning?
  - A. Average seasoned timber
  - B. Common seasoned timber
  - C. Well seasoned timber
  - D. Moderate seasoned timber
- 52. What is reason for different shape of grain in a timber?
  - A. Quality of the cells
  - B. Thickness of the cells
  - C. Structure of the cells
  - D. Direction of the cells
- 53. What is the reason of uneven texture in a timber?
  - A. Types of cells
  - B. Cells structure
  - C. Cells thickness
  - D. Cells size and quality
- 54. What is the purpose of haunch in mortise and tenon joint?
  - A. For strength
  - B. For finishing
  - C. For prevent rail twisting
  - D. Supporting joint
- 55. How to prevent wharf piles attack the bottom of boats?
  - A. Covering with copper sheets
  - B. Covering with steel sheets
  - C. Covering with mild steel sheets
  - D. Covering with carbon steel sheets
- 56. Which type of housing joint is required for stronger joint?

- A. Full housing joint
- B. Through housing joint
- C. Dovetail housing joint
- D. Stopped housing joint
- 57. How to calculate the thickness of socket in a bridle joint?
  - A. 1/3rd thickness of stock
  - B. 2/3 rd thickness of stock
  - C. ¼th thickness of stock
  - D. Full thickness of stock
- 58. Why common dovetail joint is used for making boxes?
  - A. Strong joint
  - B. Easy make
  - C. Easy transport
  - D. Large size
- 59. What prevents the dust and smoke during reheating the animal glue?
  - A. Glue pot opened
  - B. Glue pot covered
  - C. Dry glue pot
  - D. Wet glue pot

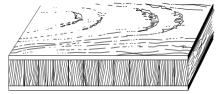
1	С	2	D	3	Α	4	D	5	Α
6	D	7	Α	8	В	9	С	10	В
11	С	12	С	13	В	14	D	15	В
16	D	17	Α	18	В	19	Α	20	C
21	В	22	В	23	D	24	Α	25	C
26	Α	27	Α	28	Α	29	С	30	D
31	Α	32	Α	33	Α	34	D	35	Α
36	D	37	Α	38	۵	39	Α	40	C
41	D	42	D	43	D	44	D	45	D
46	C	47	Α	48	Α	49	D	50	Α
51	C	52	D	53	D	54	C	55	Α
56	С	57	Α	58	Α	59	В		

#### SIMPLE FURNITURE MAKING-1.MATERIALS

- 1. What is the definition of veneer?
  - A. Thin sheet of wood
  - B. Thick sheet of wood
  - C. Bulk squared wood
  - D. Round piece of wood
- 2. Which veneer has fine decorative effects for attractive appearance?
  - A. Top veneer
  - B. Core veneer
  - C. Back veneer
  - D. Bottom veneer
- 3. Which timber is used for manufacture of boiling water proof ply wood?
  - A. Teak, maple and sissoo
  - B. Sal, babul and kail
  - C. Chir, deoder and palm
  - D. Bamboo, coconut and lingo stone
- 4. Which can be easily worked and bent for shapes and designs?
  - A. Plywood
  - B. Block board
  - C. Radial cut board
  - D. Laminated board
- 5. What is the part marked as X in plywood?



- A. Glue
- B. Core
- C. Face ply
- D. Cross bands
- 6. Which is the minimum number of ply in plywood?
  - A. 3
  - B. 4
  - C. 5
  - D. 6
- 7. What is the name of board?



- A. Chip board
- B. Particle board
- C. Insulation board
- D. Laminated board
- 8. How the particle board is manufactured?
  - A. Narrow strips

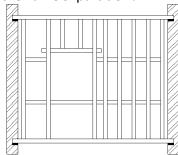
- B. Country wood strips
- C. Breaking wood chips
- D. Planer shaving, wood chips
- 9. Which board is used for rail, buses and lorry body buildings?
  - A. Hard board
  - B. Block board
  - C. Laminated board
  - D. Insulation board
- 10. What is the name of board?



- A. Hard board
- B. Block board
- C. Particle board
- D. Insulation board
- 11. Which material is used to make hard board?
  - A. Shavings and wood chips
  - B. Thin sheet wood
  - C. Bulk wood
  - D. Breaking wood chips
- 12. What is the name of portable power machine?

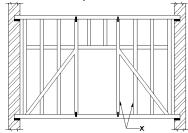


- A. Jig saw
- B. Disc sander
- C. Router
- D. Circular saw
- 13. What is the name of partition?

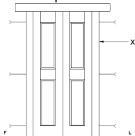


- A. Common partition
- B. Trussed partition
- C. Braced partition
- D. Board partition

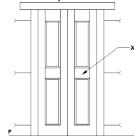
14. What is the name of part marked as X?



- A. Sill
- B. Stubs
- C. Punchers
- D. Steel straps
- 15. What is the name of the upper most horizontal part of door frame?
  - A. Stile
  - B. Head
  - C. Panel
  - D. Revel
- 16. What is the name of part marked as X?

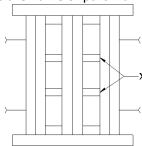


- A. Horn
- B. Post
- C. Frame
- D. Hold fast
- 17. Which part is the area of shutter is closed between the rails?
  - A. Panel
  - B. Mullion
  - C. Sash
  - D. Transom
- 18. What is the name of part marked as X?



- A. Panel
- B. Top rail
- C. Lock rail
- D. Bottom rail
- 19. What is the name of bottom piece for window frame?
  - A. Top rail
  - B. Sill
  - C. Horn
  - D. Stile

20. What is the name of part marked as X?



- A. Rail
- B. Panel
- C. Head
- D. Frame
- 21. What are the advantages of plywood?
  - A. Very small size
  - B. Skilled person is required
  - C. Seasoning very quick
  - D. Very large sizes
- 22. What is the purpose of laminated board?
  - A. Roofing work
  - B. Packing work
  - C. Structural work
  - D. High class furniture
- 23. What is the benefit of sunmica?
  - A. Improve the weight
  - B. Holding power
  - C. Good preservation
  - D. Beautiful appearance
- 24. What is the advantage of insulation board?
  - A. Light weight
  - B. Greater holding power
  - C. Minimum warping
  - D. Minimum shrinkage
- 25. What is the use of portable power disc sander machine?
  - A. Smoothing for groove surface
  - B. Smoothing for curves surface
  - C. Smoothing for convex surface
  - D. Smoothing for rough surface quickly
- 26. What is the direction of operation portable disc sander machine?
  - A. Grain direction
  - B. Uneven direction
  - C. Bevel direction
  - D. Inclined direction
- 27. Which is the suitable abrasive used in disc sander machine?
  - A. Size of disc
  - B. Gauge of abrasive
  - C. Thickness of abrasive
  - D. Correct grade and type
- 28. What is the advantage of wooden partition?
  - A. Quick constructed
  - B. Fire resisting property

- C. Prevent the terminals
- D. Prevent the decay
- 29. Where is wooden partition supported?
  - A. Bevel to side walls
  - B. Inclined to side walls
  - C. Horizontal to side walls
  - D. Floor and fixed walls
- 30. What is the use of doorframe?
  - A. To fix the shutter
  - B. To fix window shutter
  - C. To fix protection bar
  - D. To fix the grill
- 31. What is the use of rebate made in door frame?
  - A. Appearance
  - B. Avoid terminals
  - C. Quick opening
  - D. Receive the door shutter
- 32. What is the reason for plywood used in the construction of aircraft?
  - A. Strength, durability and lightness
  - B. Cost of the plywood are also too high
  - C. Less attract by insects and fungus
  - D. Less receiving of preservatives
- 33. What is the effect of too much pressure in portable power disc sander machine?
  - A. Burn the wood
  - B. Wear the wood
  - C. Crack the wood
  - D. Check the wood
- 34. What is the remedy to prevent burning of wood, while sanding by disc sander machine?
  - A. Use light pressure
  - B. Use too much pressure
  - C. Use high pressure
  - D. Use very low pressure
- 35. What is the precaution while sanding to prevent the burning of work?
  - A. Remove the dust
  - B. Remove the tool
  - C. Remove the PPE
  - D. Remove the bush stick
- 36. How to maintain the portable disc sander machine after sanding?
  - A. Remove the sand paper
  - B. Remove the disc
  - C. Remove dust from disc
  - D. Remove dust from motor ventilation slots

1	Α	2	Α	3	Α	4	Α	5	D
6	Α	7	D	8	D	9	В	10	В
11	D	12	В	13	Α	14	В	15	В
16	В	17	Α	18	U	19	В	20	Α
21	D	22	۵	23	۵	24	Α	25	D
26	Α	27	۵	28	Α	29	۵	30	Α
31	D	32	Α	33	Α	34	Α	35	Α
36	D								

## <u>SIMPLE FURNITURE MAKING -</u> 2.WOOD

- 1. What is the width and thickness for stool legs?
  - A. 50mm x 50mm
  - B. 65mm x 65mm
  - C. 70mm x 70mm
  - D. 80mm x 80mm
- 2. Which size of top rail is used for stool?
  - A. 75mm x 30mm
  - B. 100mm x 30mm
  - C. 125mm x 30mm
  - D. 150mm x 30mm
- 3. Which bottom rail size is used for stool?
  - A. 50mm x 30mm
  - B. 60mm x 30mm
  - C. 70mm x 30mm
  - D. 80mm x 30mm
- 4. What is the thickness for stool top plank?
  - A. 10mm
  - B. 25mm
  - C. 35mm
  - D. 40mm
- 5. Which operation is to be performed after the planning to make a stool?
  - A. Sawing
  - B. Marking
  - C. Tenoning
  - D. Drilling
- 6. Which operation is to be performed before assembly of stool?
  - A. Apply the glue
  - B. Apply the wax
  - C. Apply the putty
  - D. Apply the stain
- 7. Which material is used to cover the screw head the stool?
  - A. Putty
  - B. Stain
  - C. Wood chips
  - D. Wooden peg
- 8. Which wood is suitable for furniture work?
  - A. Teak
  - B. Babul
  - C. Mango
  - D. Bamboo
- 9. Why teak wood is used in furniture work?
  - A. Jointing more time
  - B. Quick attack fungus
  - C. More moisture content
  - D. High degree of natural durability
- 10. Why Sal wood is used for furniture (cot) work?
  - A. Flexible timber

- B. Light in colour
- C. Light in weight
- D. Wood is hard and heavy
- 11. Which is the property of wood useful for easy handling furniture work?
  - A. Light in weight
  - B. Quick bending
  - C. More flexible
  - D. More weight
- 12. What is the required property of wood to make computer furniture?
  - A. Distance medullary rays
  - B. Distance annual rays
  - C. Distance grain
  - D. Better insulating
- 13. Which type of grain on wood is suitable for furniture?
  - A. Straight grain
  - B. Cross grain
  - C. Interlock grain
  - D. Wayne grain
- 14. Which characteristic of wood is useful for making furniture (Executive table)?
  - A. Light warping
  - B. Light shrinkage
  - C. Sawing very more time
  - D. More natural durability and High resale value
- 15. What is the essential characteristic of wood for furniture work?
  - A. Easily apply to marking
  - B. Easily apply to paint
  - C. Easily apply to drilling
  - D. Easily converted to any shape
- 16. What is the characteristic of wood for furniture work (Packing cases)?
  - A. More vibration
  - B. Medullary rays clear
  - C. Medullary ray very near
  - D. Loading and unloading element

1	Α	2	Α	3	Α	4	В	5	В
6	Α	7	Α	8	Α	9	۵	10	۵
11	Α	12	D	13	Α	14	D	15	D
16	D								

#### <u>SIMPLE FURNITURE MAKING -</u> <u>3.FURNITURE</u>

1. What is the method of sawing?





- A. Live sawing
- B. Radial sawing
- C. Quarter sawing
- D. Tangential sawing
- 2. Which method of sawing is done very quickly?
  - A. Box sawing
  - B. Radial sawing
  - C. Quarter sawing
  - D. Tangential sawing
- 3. What is the name of sawing method?



- A. Back sawing
- B. Live sawing
- C. Radial sawing
- D. Quarter sawing
- 4. What is the name of sawing method?



- A. Live sawing
- B. Back sawing
- C. Quarter Sawing
- D. Tangential sawing
- 5. What is the name of table?



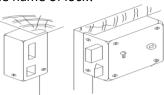
- A. Office table
- B. Dressing table
- C. Dining table
- D. Telephone table
- 6. What is the name of chair?



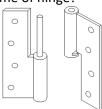
- A. Office chair
- B. Library chair
- C. Classroom chair
- D. Dinning chair
- 7. Which name of lock is used in carpentry work?



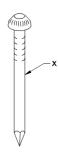
- A. Rim lock
- B. Mortise lock
- C. Case and fastener lock
- D. Cylinder rim night latch lock
- 8. What is the name of lock?



- A. Rim lock
- B. Pad lock
- C. Mortise lock
- D. Cylinder lock
- 9. What is the name of hinge?



- A. Strap hinge
- B. Butt hinge
- C. Rising butt hinge
- D. Parliament hinge
- 10. What is the material used for making wire nail?
  - A. Steel
  - B. Mild steel
  - C. High carbon steel
  - D. High speed steel
- 11. What is the name of part marked as X in Diamond Head nail?



- A. Head
- B. Point
- C. Shank
- D. Barbs
- 12. Which screw has two slots at right angles?
  - A. Coach screw
  - B. Square head screw
  - C. Raised head screw
  - D. Phillips head screw
- 13. What is the name of nut?





- A. Square nut
- B. Cap nut
- C. Flanged nut
- D. Hexagonal nut
- 14. What is the name of screw driver?



- A. Phillips screw driver
- B. Standard screw driver
- C. Small sturdy
- D. Offset screw driver
- 15. Which type of screw driver is used by carpenters?
  - A. Phillips screw driver
  - B. Standard screw driver
  - C. Offset screw driver
  - D. London pattern screw driver
- 16. What is the name of spanner?



- A. Ring spanner
- B. Wrench spanner
- C. Single end spanner
- D. Double end spanner
- 17. What is the material used in manufacture of spanner?
  - A. Mild steel

- B. Drop forged steel
- C. High carbon steel
- D. Low carbon steel
- 18. Which method of sawing increases the value of the timber for cabinet work?
  - A. Quarter sawing
  - B. Tangential sawing
  - C. Back sawing
  - D. Live sawing
- 19. Which method of sawing used for constructional work, fence packing and packing case?
  - A. Parallel sawing
  - B. Back sawing
  - C. Radial sawing
  - D. Quarter sawing
- 20. What is the purpose of conversion timber?
  - A. Commercial purposes
  - B. Appearance purposes
  - C. Identified purposes
  - D. Classification purposes
- 21. What is the benefit of conversion timber?
  - A. Minimize shrinkage
  - B. More shrinkage
  - C. More damage
  - D. More cost
- 22. What is the advantage of conversion timber?
  - A. Sawing more time
  - B. Improve the weight
  - C. Improve the size
  - D. Loading and unloading quickly
- 23. Where is the use of dressing table furniture?
  - A. Bed room
  - B. Dining room
  - C. Living room
  - D. Kitchen room
- 24. Where is the use of executive table furniture?
  - A. Library
  - B. Class room
  - C. Office room
  - D. Living room
- 25. What is the furniture is used for class room?
  - A. Index cabinet
  - B. Executive table
  - C. Map stand
  - D. Sofas
- 26. Which furniture is used for library?
  - A. Glass board
  - B. Map stand
  - C. Executive chair
  - D. Book shelves
- 27. Which joint is strength in small table top rail?
  - A. Hunched mortise and tenon joint
  - B. Half lap joint

- C. Bridle joint
- D. Scarf joint
- 28. Which joint is used for small table bottom rail?
  - A. Hunched mortise and tenon
  - B. Single mortise and tenon
  - C. Double mortise and tenon
  - D. Stub mortise and tenon
- 29. What is the benefit of MDF boards?
  - A. Uniform grain
  - B. Building work
  - C. Lorry body building
  - D. Less expensive
- 30. What is the advantage of MDF board?
  - A. Quick drying
  - B. Less moisture
  - C. Easy to bend
  - D. Easy to finish
- 31. What is the use of T hinges?
  - A. Similar doors
  - B. Folding doors
  - C. Swinging doors
  - D. Long and heavy doors
- 32. What is the hinge used for automatically closed door?
  - A. Butt hinge
  - B. Strap hinge
  - C. Spring hinge
  - D. Garnet hinge
- 33. Which hinge is used for common wood work?
  - A. Butt hinge
  - B. Strap hinge
  - C. Spring hinge
  - D. Rising butt hinge
- 34. What is the advantage of butt hinge?
  - A. Cheap and durable
  - B. Effect good comfort
  - C. Greater holding power
  - D. High rusting power
- 35. What is the special purpose of copper and brass nails?
  - A. Roofing
  - B. Packing
  - C. Boat building
  - D. Railway sleeper's
- 36. Which screw is used for the general screwing purpose?



- A. Round head
- B. Oval head

- C. Raised head
- D. Counter sunk flat head
- 37. What is the application of insulation screw driver?
  - A. Used for heavy work
  - B. Used by carpenters
  - C. Used by electricians
  - D. Used by limited space
- 38. What is the reason for radial sawing taking more time?
  - A. Saw blade slow speed
  - B. Saw blade very high speed
  - C. Timber more moisture
  - D. Handling the log turning new position
- 39. What is the reason for hasp and staple attached with bolt and nuts rather than with screws?
  - A. Security
  - B. Rusting
  - C. Dusting
  - D. Edge damage
- 40. Why the neck is square in hook bolt?
  - A. For inserting nut
  - B. Prevents rotation of bolt
  - C. For beauty
  - D. For getting load

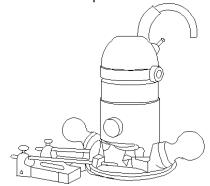
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11	U	12	۵	13	U	14	U	15	۵
16	Α	17	В	18	Α	19	Α	20	Α
21	Α	22	D	23	Α	24	С	25	С
26	D	27	Α	28	D	29	D	30	D
31	D	32	C	33	Α	34	Α	35	C
36	D	37	С	38	D	39	Α	40	В

#### **WOOD CARVING**

1. Which is chisel used for carving work?

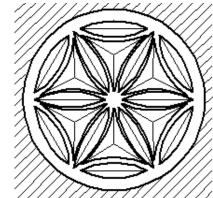


- A. Flat chisel
- B. Firmer chisel
- C. Mortise chisel
- D. Straight and bend chisel
- 2. What is the definition of ornamentation?
  - A. Uniform colour
  - B. Good quality
  - C. Good finishing
  - D. Decoration of wood article
- 3. What is the name of portable electric machine?



- A. Jig saw
- B. Router
- C. Belt sander
- D. Circular hand saw
- 4. What is the wood selected for the ornamentation work?
  - A. Hard wood
  - B. Twisted timber
  - C. Used knot timber
  - D. Natural grain of figured timber
- 5. Where is the carving work done in wooden door?
  - A. Surface only
  - B. Edge only
  - C. End only
  - D. Oblique only
- 6. Who relies chiefly on figure, grain colour of timber?
  - A. Good designer
  - B. Hard worker
  - C. Unskilled person
  - D. Special man for works
- 7. What is the method of attractive items used in door frame and door shutters?
  - A. Nailing
  - B. Screwing

- C. Carving
- D. Sanding
- 8. What is the advantage of portable electric router machine?
  - A. Smoothing surface of work
  - B. Chiselling purpose
  - C. Large straight holes
  - D. Used for moulding and grooving
- 9. Why wood is used for ornamentation?
  - A. Strength for work
  - B. Life for work
  - C. Cost of work
  - D. Beautify the work
- 10. Which carving is made of straight lines and areas of circles?



- A. Matching
- B. Punching
- C. Chip carving
- D. Relief carving
- 11. What is the reason for carving knife slips?
  - A. Correct position
  - B. Hold the chisel
  - C. Proper cutting edge
  - D. Incorrect position

1	D	2	D	3	Α	4	D	5	Α
6	Α	7	С	8	D	9	D	10	С
11	D								

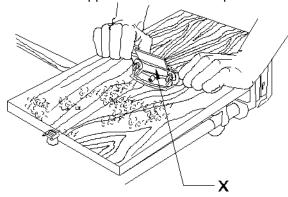
#### **WOOD FINISHING**

- 1. Which is the composition of white lead and zinc mixed with linseed oil?
  - A. Paint
  - B. Stain
  - C. Polish
  - D. Varnish
- 2. How many hours is allowed to dry the first coat of paint?
  - A. 24 hours
  - B. 48 hours
  - C. 72 hours
  - D. 96 hours
- 3. Which material is used for paint to be thinned?
  - A. Thick oil
  - B. Coconut oil
  - C. Turpentine oil
  - D. Benzene oil
- 4. What is the name of sander machine?



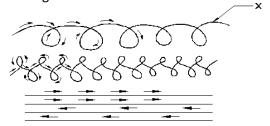
- A. Belt sander
- B. Power sander
- C. Disc sander
- D. Orbital sander Sand paper
- 5. What is preparation of putty?
  - A. Resin and common wax
  - B. Gum mastic and gum benzoin
  - C. Gum sandaraz and spirit
  - D. Lead and zinc
- 6. What is the name of first coat in painting?
  - A. Priming
  - B. Gluing
  - C. Polishing
  - D. Varnishing
- 7. What is the indicated by sand paper as per colour?
  - A. Yellowish sandy
  - B. Green
  - C. Reddish
  - D. Black
- 8. How many days are required for good quality of polish after preparation of mixtures?
  - A. 5 days
  - B. 10 days
  - C. 15 days

- D. 20 days
- 9. What is the recipe of good quality polish?
  - A. Wax and chalk powder
  - B. White lead and zinc
  - C. Linseed oil and turpentine
  - D. Shellac, gum mastic and gum sandaraz
- 10. Which of the following is drawn over the timber very fine shavings are produced?
  - A. Flat scraper
  - B. Hand scraper
  - C. Spock shave
  - D. Cabinet scraper
- 11. What is the application of hand scraper?



- A. Flat scraper
- B. Hand scraper
- C. Spock shave
- D. Cabinet scraper
- 12. What is the application of hand scraper?
  - A. Marking the work
  - B. Parting the work
  - C. Sharpen the cutting edge
  - D. Scrape all the wood surface
- 13. What is produced by the orbital sander machine?
  - A. Tenon surface
  - B. Bevel surface
  - C. Grooved surface
  - D. Flat and curved surface
- 14. When sand paper is used?
  - A. Removed the dust
  - B. Removed the burr
  - C. Finish the wood surface
  - D. Instead of finish
- 15. What is the application of sand paper?
  - A. Sharpening of wood chisel
  - B. Removed the rusting
  - C. Prevent them rusting
  - D. Last smoothing the surface
- 16. What is the benefit of wooden putty?
  - A. Cover screw heads
  - B. Good appearance
  - C. Work is uniform strength
  - D. Greater holding power
- 17. What is the advantage of the stain?

- A. Uniform colour
- B. Life of wood
- C. Effective against termites
- D. Good appearance
- 18. What is the benefit of the stain?
  - A. Cover screw head and gags
  - B. Cover the cracks and splits
  - C. Avoid the check and warp
  - D. New furniture match existing furniture
- 19. What is the method marked as X in application of polishing?



- A. First coat
- B. Second coat
- C. Finishing
- D. Filling the grains
- 20. What is the result of applying the polish?
  - A. Rub surface finish
  - B. Less salvage value
  - C. Better insulating properties
  - D. Fine glossy finish
- 21. What is the movement for the polish second coat?
  - A. Way the cross of grain
  - B. From the straight
  - C. Along the grain
  - D. Circular motion
- 22. Where is polish avoided?
  - A. Smooth surface
  - B. Rough surface
  - C. Planning surface
  - D. Fin surface
- 23. What is the application of wood finishes?
  - A. Putty
  - B. Filler
  - C. Polish
  - D. Galvanized
- 24. What is the operation done on wood surface?



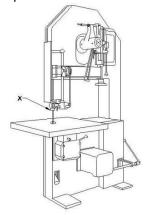
- A. Applying coconut oil
- B. Applying putty
- C. Applying stain

- D. Applying polish
- 25. Which method forms special works in furniture?
  - A. Marking
  - B. Joining
  - C. Gluing
  - D. Polishing
- 26. Which stain is easy to apply and do not raise the grain?
  - A. Oil stain
  - B. Water stain
  - C. Wax stain
  - D. Glue stain
- 27. What is to be avoided while sanding?
  - A. Along the grain
  - B. Closed the grain
  - C. Straight the grain
  - D. Across the grain

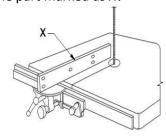
1	Α	2	В	3	С	4	В	5	Α
6	Α	7	Α	8	С	9	۵	10	В
11	Δ	12	D	13	D	14	U	15	۵
16	Α	17	D	18	D	19	Α	20	D
21	С	22	В	23	С	24	D	25	D
26	Α	27	D						

# WOOD WORKING MACHINE - 1.SAWING

- 1. What is the material used to manufacture band saw machine frame?
  - A. Steel
  - B. Cast iron
  - C. Mild steel
  - D. Forged steel
- 2. Which determines the size of band saw machine?
  - A. Width of the wheels
  - B. Diameter of the wheels
  - C. Thickness of the wheels
  - D. Length of the guide post
- 3. What is the part marked as X?



- A. Table
- B. Guard
- C. Saw guide
- D. Saw straining wheel
- 4. Which part is tilted and lowered at an angle 45° in band saw machine?
  - A. Table
  - B. Upper guide
  - C. Lower wheel
  - D. Upper wheel
- 5. What is the part marked as X?



- A. Saw
- B. Table
- C. Fence
- D. Guide post
- 6. Which is the fitted to wheels for smooth running in band saw machine?
  - A. Ball bearing
  - B. Split bearing
  - C. Solid bearing

- D. Bush bearing
- 7. Which is the P.P.E to protect the body?



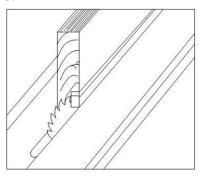
- A. Hand screen
- B. Safety boot
- C. Gloves
- D. Apron
- 8. Which part is adjusted according to the thickness of stock for sawing in band saw?
  - A. Guide post
  - B. Saw guides
  - C. Throat plate
  - D. Thrust wheels
- 9. Which part of the band saw machine prevents damage of teeth while breaking?
  - A. Saw guide
  - B. Upper guide
  - C. Throat plate
  - D. Ripping fence
- 10. Which determines the size of circular saw machine?
  - A. Small diameter the circular blade
  - B. Medium diameter the circular blade
  - C. Minimum diameter the circular blade
  - D. Maximum diameter the circular blade
- 11. What is the name of part marked as X?



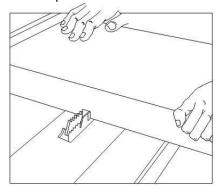
- A. Fence
- B. Saw blade
- C. Crown guard
- D. Extension guard
- 12. What is the name of machine used for cutting, bevels, rebates, grooves and tenons?
  - A. Mortising
  - B. Band saw
  - C. Circular saw
  - D. Turning lathe
- 13. What is the advantage of ripping fence in band saw machine?
  - A. Accurate repacking and grooving

- B. Accurate ripping and cross cutting
- C. Accurate mitre and inclined cutting
- D. Accurate zig-zag and key hole cutting
- 14. What is the use of horizontal band saw machine?
  - A. Sawing size timber
  - B. Sawing curve and mitre
  - C. Sawing large diameter logs
  - D. Sawing small diameter logs
- 15. What is the function of saw blade in band saw machine?
  - A. Running over two vertical wheels
  - B. Running over two inclined wheels
  - C. Running over two vertical spur gear
  - D. Running over two vertical Vee pulley
- 16. Which is the adjustment for height of saw guide post above the job in band saw machine?
  - A. 10 mm
  - B. 20 mm
  - C. 30 mm
  - D. 40 mm
- 17. Which part is used to support the work while sawing in band saw machine?
  - A. Table
  - B. Upper wheel
  - C. Lower wheel
  - D. Saw straining wheel
- 18. Which P.P.E is used for handling the job while working in band saw machine?
  - A. Gloves
  - B. Hand screen
  - C. Welding helmet
  - D. Leg guards
- 19. What is the use of vertical band saw machine?
  - A. Sawing size timber
  - B. Sawing zigzag cutting
  - C. Sawing keyhole cutting
  - D. Sawing large diameter log
- 20. Which part is used for cross cutting in vertical band saw machine?
  - A. Butt gauge
  - B. Wire gauge
  - C. Mitre gauge
  - D. Panel gauge
- 21. How the work is fed for curve cutting in band saw machine?
  - A. Very low and evenly
  - B. Very high and evenly
  - C. High and evenly
  - D. Slowly and evenly
- 22. Which tool is used for support of sawing in band saw machine?
  - A. Iron bar
  - B. Push stick

- C. Cork block
- D. Wooden rule
- 23. Which part of the circular saw machine is used for guiding the stock?
  - A. Table
  - B. Saw guard
  - C. Ripping fence
  - D. Extension guard
- 24. What is the benefit of mitre gauge in cross cutting?
  - A. Support of the blade
  - B. Marking the work piece
  - C. Measuring the work piece
  - D. Guide and hold work piece
- 25. What is the name of operation in circular saw machine?



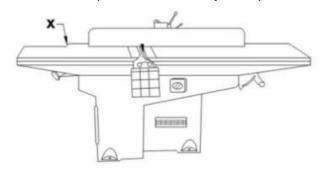
- A. Ripping
- B. Rebating
- C. Tenoning
- D. Grooving
- 26. What is the operation for circular saw machine?



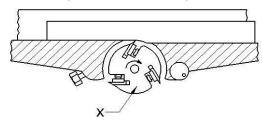
- A. Ripping
- B. Grooving
- C. Mitre cutting
- D. Bevel cutting
- 27. Which is the maximum hard wood thickness that can be cut in portable circular saw machine?
  - A. 50 mm
  - B. 60 mm
  - C. 70 mm
  - D. 80 mm
- 28. Which blade is used to cut block boards, plywood in portable circular saw machine?

- A. Special blades
- B. Plate saw blade
- C. Hollow ground blade
- D. Taper plate
- 29. How to avoid wobbling and twisting in the cut of band saw machine?
  - A. Using throat plate
  - B. Using upper wheel
  - C. Using thrust wheels
  - D. Using guide post Jaws
- 30. What is the remedy of click noise while working on the band saw machine?
  - A. Remove the wood
  - B. Releasing the tension
  - C. Switch off the machine
  - D. Adjust the ripping fence
- 31. How to maintain the band saw blade before sawing on the machine?
  - A. Sharp the blade using file
  - B. Properly adjust the tension
  - C. Properly adjusted ripping fence
  - D. Setting the teeth using saw set
- 32. How to maintain the vertical band saw machine after the work?
  - A. Check the wheels
  - B. Sharpen the blade
  - C. Clean and lubricate
  - D. Check the guide post
- 33. How to maintain the band saw wheels before switching on the machine?
  - A. Clean the rust
  - B. Clean the dust
  - C. Check the alignment
  - D. Guards must be closed
- 34. How to maintain the band saw machine blade after the work?
  - A. Filing of the teeth
  - B. Setting of the teeth
  - C. Sharpening of the teeth
  - D. Releasing tension and safe
- 35. What is the prevention taken while working with a circular saw machine?
  - A. Avoid lubrication
  - B. Proper saw blade
  - C. Use the knot timber
  - D. Never stand directly in the line with blade
- 36. What is the safety precaution observed in working circular saw machine?
  - A. Maintain the angle of teeth
  - B. Maintain the size of blade
  - C. Maintain the pitch of blade
  - D. Check the blade is properly fitted and tightened to arbor

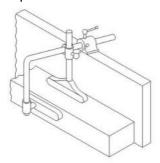
37. What is the part marked as X in jointer planer?



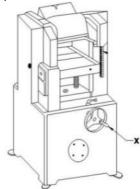
- A. Fence
- B. Rear table
- C. Front table
- D. Cutter head
- 38. What is the part marked as X in planer?



- A. Cutter head
- B. In feed table
- C. Out feed table
- D. Cutter head slot
- 39. What is the part attached in surface planer?

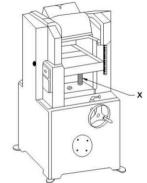


- A. Fence
- B. Rear table
- C. Front table
- D. Cutting head
- 40. What is the part marked as X in thickness planer?

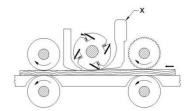


- A. Table lock
- B. Scale for table height
- C. Table elevating screw
- D. Table elevating hand wheel

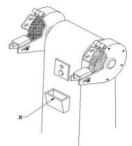
41. What is the part marked as X in thickness planer?



- A. Cover
- B. Table lock
- C. Table elevating screw
- D. Table elevating hand wheel
- 42. What is the part marked as X in thickness planer?



- A. Gib
- B. Rolls
- C. Out feed roll
- D. Chip breaker
- 43. Which type of wood avoid in thickness planer?
  - A. Seasoning timber
  - B. Unseasoning timber
  - C. Straight grain timber
  - D. Warped and twisted timber
- 44. What is the part marked as X in pedestal grinding machine?

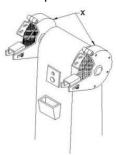


- A. Wheel guard
- B. Eye shield
- C. Grinding wheel
- D. Coolant container
- 45. What is the part marked as X?

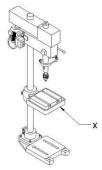


A. Eye shield

- B. Work rest
- C. Guards
- D. Grinding wheel
- 46. What is the name of part marked as X?



- A. Wheel guards
- B. Coarse grinding wheel
- C. Work rest
- D. Fine grinding wheel
- 47. What is the part marked as X?



- A. Base
- B. Pillar
- C. Spindle
- D. Work table
- 48. What is the name of part marked as X?

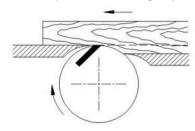


- A. Chuck
- B. Column
- C. Motor
- D. Belt guard
- 49. What is the type of drill bit?



- A. Straight shank drill
- B. Taper shank drill
- C. Flat drill
- D. Counter sink drill
- 50. What is the use of jointer planer?
  - A. Planning to end
  - B. Planning to curves
  - C. Planning to surface
  - D. Planning to thickness
- 51. What is the benefit of fence in surface planning machine?
  - A. Used as a guide
  - B. Adjust the surface
  - C. Support of the base
  - D. Adjust the cutting height
- 52. Which determines the size of surface planer?
  - A. Width of the cut
  - B. Width of the cutter
  - C. Speed of the cutter head
  - D. Diameter of the cutter head
- 53. Which part support the board after planning in surface planer?
  - A. Base
  - B. Fence
  - C. Rear table
  - D. Front table
- 54. What is the function of in feed roller in thickness planer?
  - A. Support the stock
  - B. Used as a stopper
  - C. Move the stock forward
  - D. Used for thickness maintenance
- 55. What is the purpose of rolls in thickness planer?
  - A. Support of the stock
  - B. Prevent from the blade
  - C. Helps to carry the stock
  - D. Prevent from cutter head
- 56. Where pressure bar is located in thickness planer?
  - A. Behind the rolls
  - B. Behind the in feed roll
  - C. Behind the out feed roll
  - D. Behind the cutter head

- 57. Which PPE is used for eye protection while working in planning machine?
  - A. Face shield
  - B. Helmets
  - C. Leather leg guards
  - D. Gum boots
- 58. What is the PPE to protect against inhaling of dust while working in planning machine?
  - A. Nose mask
  - B. Head shield
  - C. Leather apron
  - D. Helmets
- 59. What is the sequence of setting in planer?

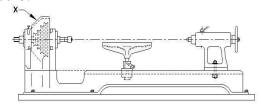


- A. Setting the work
- B. Setting the table
- C. Setting the fence
- D. Setting the guard
- 60. Which machine is used to sharpen single point cutting tools?
  - A. Cylindrical grinder
  - B. Surface grinder
  - C. Portable grinder
  - D. Pedestal grinder
- 61. Which part of the pedestal grinder supports the work while grinding?
  - A. Wheel guards
  - B. Coarse grinder wheel
  - C. Tool rest
  - D. Fine grinding wheel
- 62. What is the purpose of a work rest in pedestal grinder?
  - A. Maintain the size
  - B. Move the stock
  - C. Hold the work
  - D. Support the work
- 63. What is the gap to be maintained between grinding wheel and work rest in pedestal grinding machine?
  - A. 2 to 3 mm
  - B. 4 to 5 mm
  - C. 6 to 7 mm
  - D. 8 to 9 mm
- 64. Which is the operation performed in pedestal grinding machine?
  - A. Vertical grinding
  - B. Rough grinding
  - C. Cored grinding

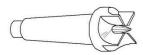
- D. Zig zag grinding
- 65. Which is the personal protective equipment used for eye protection while grinding?
  - A. Apron
  - B. Helmet
  - C. Hand gloves
  - D. Safety goggles
- 66. What is the necessity for coolant while grinding?
  - A. Quenching of tool
  - B. Quick sharpening of tool
  - C. Quick grinding of tool
  - D. Hardening of tool
- 67. What is the purpose of chuck in pedestal drilling machine?
  - A. Support the drill bit
  - B. Support the work
  - C. Hold the work
  - D. Hold the drill bit
- 68. Which part of the pedestal drilling machine controls the feeding of the drill while drilling?
  - A. Base
  - B. Work table
  - C. Motor
  - D. Feed handle
- 69. Which material is used for making twist drill bits?
  - A. Mild steel
  - B. Spring steel
  - C. Alloy steel
  - D. High speed steel
- 70. What is the safety precaution to be observed in thickness planer?
  - A. Never lubricate the machine
  - B. Blade free of gum and edge
  - C. Apply proper tension to blade
  - D. Never bend down to look while running
- 71. Which stock is to avoid planning in thickness planer?
  - A. Uniform width
  - B. Straight grain
  - C. Varying thickness
  - D. Uniform thickness
- 72. What is the cause for planed surface not straight and accurate?
  - A. Used proper lubrication
  - B. Work piece very hardness
  - C. Setting the fence not properly
  - D. Rear table not proper alignment
- 73. How to maintain the knives in surface planer?
  - A. Check the strength
  - B. Check the hardness
  - C. Sharpening at all time
  - D. Maintenance size and shape

- 74. How to maintain the out feed table in surface planer?
  - A. Check the proper depth
  - B. Check the proper height
  - C. Check the proper weight
  - D. Check the proper alignment
- 75. How to align the knife edges in surface planer?
  - A. Parallel to the base
  - B. Parallel to cutter guard
  - C. Parallel to out feed table
  - D. Parallel to the work piece
- 76. How to feed the stock in thickness planer?
  - A. Slowly and evenly
  - B. Highly and evenly
  - C. Slowly and inclined
  - D. Highly and inclined
- 77. How to maintain the grinding wheel in pedestal grinding machine?
  - A. Proper oiling
  - B. Proper greasing
  - C. Proper cooling
  - D. Avoid heavy load
- 78. What is the reason for avoiding the side of grinding wheel?
  - A. Grinding wheel guard damage
  - B. Spindle will damage
  - C. Tool tip break
  - D. Grinding wheel break
- 79. Which Personal Protective Equipment (PPE) is used for the protection of legs of operator while drilling?
  - A. Nose mask
  - B. Ear plug
  - C. Ear muff
  - D. Safety shoes
- 80. What is the safety precaution for drilling in pedestal drilling machine?
  - A. Check the key
  - B. Size of drill
  - C. Check the work piece
  - D. Check the electrical connection
- 81. Which PPE is to protect the hand while drilling?
  - A. Helmets
  - B. Gloves
  - C. Nose mask
  - D. Leather aprons
- 82. Which part of the wood turning lathe is sliding on bed?
  - A. Tail stock
  - B. Head stock
  - C. Tool rest
  - D. Dead centre

83. What is the part marked as X in wood turning lathe?



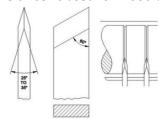
- A. Tool rest
- B. Tail stock
- C. Headstock
- D. Tool rest clamp
- 84. Which part of the wood turning lathe is permanently fixed at the end of bed?
  - A. Head stock
  - B. Tail stock
  - C. Tool rest
  - D. Dead centre
- 85. What is the name of centre used in wood turning lathe?



- A. Pin centre
- B. Cup centre
- C. Spur centre
- D. Dead centre
- 86. Which centre is used for wood turning lathe?



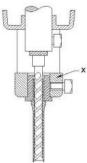
- A. Cup centre
- B. Live centre
- C. Spur centre
- D. Screw centre
- 87. What is the chisel is used for wood turning work?



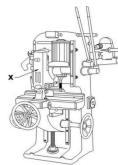
- A. Skew chisel
- B. Socket firmer chisel
- C. Socket mortise chisel
- D. Registered firmer chisel
- 88. What is the part marked as X in mortising machine?



- A. Vice
- B. Chisel
- C. Depth gauge
- D. Operating handle
- 89. What is the part marked as X in mortiser?



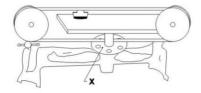
- A. Bit spindle
- B. Chisel socket
- C. Hollow chisel bit
- D. Chisel bushing set screw
- 90. What is the part marked as X in mortising machine?



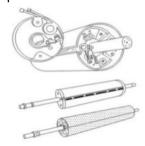
- A. Vice
- B. Chain guard
- C. Operation handle
- D. Chain sharpening attachment
- 91. Which sanding machine is used to produce hollow and irregular curves?
  - A. Belt sander
  - B. Disk sander
  - C. Drum sander
  - D. Spindle sander
- 92. What is the part marked as X in disk sander?



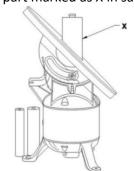
- A. Base
- B. Abrasive disk
- C. Lock knob
- D. Tilting table
- 93. What is the part marked as X in belt sander machine?



- A. Belt
- B. Wheel
- C. Tension block
- D. Adjustment hand wheel
- 94. Which part of the spindle sander machine is tilted at 45°?
  - A. Base
  - B. Shaft
  - C. Table
  - D. Frame
- 95. What is the part in sander machine?



- A. Sanding disk
- B. Sanding belt
- C. Sanding drum
- D. Sanding spindle
- 96. What is the part marked as X in sanding machine?



- A. Belt sander
- B. Disk sander
- C. Drum sander

- D. Spindle sander
- 97. What is the purpose of live centre in wood turning lathe?
  - A. Driving the work
  - B. Drilling the work
  - C. Turning the work
  - D. Polishing the work
- 98. Which determines the size of wood turning lathe?
  - A. Width of the work piece
  - B. Length of the work piece
  - C. Thickness of the work piece
  - D. Diameter of the swing in work piece
- 99. Which material is used in manufacture of horizontal bed in wood turning lathe?
  - A. Big iron
  - B. Cast iron
  - C. Drop forged steel
  - D. High utensil steel
- 100. Which part is used for turning stand base, fruit bowls in wood turning lathe?
  - A. Cup chuck
  - B. Face plate
  - C. Cup centre
  - D. Dead centre
- 101. What is the use of dead centre in wood turning lathe?
  - A. Hold the work
  - B. Hold the chisel
  - C. Drives the work
  - D. Support the tool
- 102. Which type of chisel is used for turning the work from square to round?
  - A. Skew chisel
  - B. Gouge chisel
  - C. Parting chisel
  - D. Spear point chisel
- 103. Which chisel used for different shoulder cuts according to the dimensions in the turning work?
  - A. Gouge chisel
  - B. Parting chisel
  - C. Spear point chisel
  - D. Round nose chisel
- 104. What is the name of chisel used for taper turning?
  - A. Skew chisel
  - B. Gouge chisel
  - C. Round nose chisel
  - D. Spear point chisel
- 105. What is the function of table from mortising machine?
  - A. Move the inclined
  - B. Move the vertically
  - C. Can be tilted any angle

- D. Move laterally to line with chisel
- 106. Which part is used to move the job laterally and longitudinally?
  - A. Chuck
  - B. Fence
  - C. Hand wheel
  - D. Depth gauge
- 107. Which chisel shape is used for the mortising machine?
  - A. Round
  - B. Square
  - C. Half round
  - D. Rectangular
- 108. Which size of pitch is provided in the chain mortiser for large holes?
  - A. 13 mm
  - B. 15 mm
  - C. 16 mm
  - D. 22 mm
- 109. What is the area of board?



- A. 2.92 sq metre
- B. 2.95 sq metre
- C. 2.96 sq metre
- D. 2.97 sq metre
- 110. Calculate the volume of log if d1, d2 and length are 0.5m, 0.7m and 10m respectively?
  - A. 1.826 m3
  - B. 2.826 m3
  - C. 3.826 m3
  - D. 4.826 m3
- 111. Which method is suitable for sanding work on a surface?
  - A. Along the surface
  - B. Inclined surface
  - C. Diameter surface
  - D. Across the surface
- 112. What is the purpose of aluminium oxide abrasive in high speed sander machine?
  - A. Old wood finishing
  - B. Soft wood finishing
  - C. Hard wood finishing
  - D. Nailed surface finishing
- 113. Which type of sander are large, heavy production machine?
  - A. Belt sander
  - B. Disk sander
  - C. Drum sander
  - D. Spindle sander
- 114. Which type of wood is suitable for sanding work?

- A. Old wood
- B. New wood
- C. Nailed wood
- D. Excess glue wood
- 115. Which wood is avoided in wood turning work?
  - A. Seasoned wood
  - B. Straight grain timber
  - C. Uniform texture wood
  - D. Knots and splits wood
- 116. Why wax is applied to the point of dead centre in wood turning lathe?
  - A. Avoid noise
  - B. Prevent fire
  - C. Prevent crack
  - D. Job rotating smoothly
- 117. What is ensures by rotating the stock by hand in wood turning work?
  - Clearance live centre and tool rest
  - B. Clearance dead centre and tool rest
  - C. Clearance between stock and tool rest
  - D. Clearance between live centre & dead centre
- 118. What is the remedy for the face plate jamming against the shoulder of the wood turning lathe live spindle?
  - A. Fix the cotton pad
  - B. Fix the iron washer
  - C. Fix the core washer
  - D. Fix the leather washer
- 119. How to maintain the wood turning job before setting the centres in wood working lathe?
  - A. Remove the stone
  - B. Remove the rough end
  - C. Remove the rough surface
  - D. Remove the sharp corners
- 120. How to maintain the chisel in wood turning work?
  - A. Never lubricate
  - B. Lubricate frequently
  - C. Use always sharpened
  - D. Select the chisel in work
- 121. How to maintain the chisel and auger bit in hollow chisel mortiser?
  - A. Check the size
  - B. Keep in a safe place
  - C. Sharpening to be ensured
  - D. Lubricate frequently
- 122. How to maintain the sprocket wheel in mortising machine?
  - A. Never lubricate
  - B. Lubricate frequently
  - C. Avoid rusting
  - D. Avoid stripping

- 123. Which wood surface is avoided in sanding work?
  - A. Convex surface
  - B. Straight surface
  - C. Irregular surface
  - D. Excess glue and nailed surface

1	В	2	В	3	С	4	Α	5	С
6	Α	7	Δ	8	Α	9	U	10	Δ
11	Α	12	U	13	В	14	U	15	Α
16	В	17	Α	18	Α	19	Α	20	C
21	D	22	В	23	С	24	D	25	В
26	В	27	Α	28	Α	29	D	30	С
31	В	32	С	33	D	34	D	35	D
36	D	37	В	38	Α	39	Α	40	D
41	С	42	D	43	D	44	D	45	Α
46	Α	47	D	48	Α	49	В	50	С
51	Α	52	Α	53	С	54	С	55	С
56	D	57	Α	58	Α	59	В	60	D
61	С	62	D	63	Α	64	В	65	D
66	Α	67	D	68	D	69	D	70	D
71	С	72	D	73	С	74	D	75	С
76	Α	77	D	78	D	79	D	80	D
81	В	82	Α	83	С	84	Α	85	С
86	Α	87	Α	88	С	89	В	90	В
91	D	92	С	93	D	94	С	95	С
96	D	97	Α	98	D	99	В	100	В
101	Α	102	В	103	В	104	Α	105	D
106	С	107	В	108	D	109	D	110	В
111	Α	112	С	113	С	114	В	115	D
116	D	117	С	118	D	119	D	120	С
121	С	122	В	123	D				

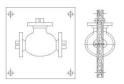
#### **PATTERN MAKING**

- 1. What is the type of rule called as shrinkage rule?
  - A. Steel rule
  - B. Folding rule
  - C. Zigzag rule
  - D. Contraction steel rule
- 2. What is the name of pattern?





- A. Split
- B. Solid
- C. Gated
- D. Cope and drag
- 3. What is the name of pattern?



- A. Multi piece
- B. Match plate
- C. Loose piece
- D. Cope and drag
- 4. What is the name of pattern?





- A. Sweep pattern
- B. Skeleton pattern
- C. Segmental pattern
- D. Loose-piece pattern
- 5. What is the name of pattern?





- A. Spilt
- B. Solid
- C. Gated
- D. Sweep
- 6. What is the structure of dowel pins?
  - A. Square
  - B. Half round
  - C. Cylindrical
  - D. Rectangular

#### 7. What is the name of pattern?

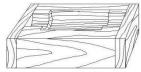


- A. Split
- B. Solid
- C. Two piece
- D. Multi piece
- 8. What is the name of core box?





- A. Half core box
- B. Dump core box
- C. Split core box
- D. Strickle core box
- 9. What is the name of core box?



- A. Half core box
- B. Split core box
- C. Dump core box
- D. Strickle core box
- 10. Which type of rule is used by the pattern maker?
  - A. Foot rule
  - B. Steel rule
  - C. Collapsible rule
  - D. Contraction steel rule
- 11. What is the use of fillet iron in pattern?
  - A. Avoid wears
  - B. Give exact radius
  - C. Improve the strength
  - D. Avoid waste of metal
- 12. How much degree of drafting allowance is provided in pattern internal surface?
  - A. 6°
  - B. 5°
  - C. 4°
  - D. 3°
- 13. How much degree of drafting allowance is provided in pattern external surface?
  - A. 4°
  - B. 3°
  - C. 2°
  - D 19
- 14. What is the advantage of teak wood in pattern making?
  - A. Low in price
  - B. Easy to shape

- C. Light in colour
- D. Diagonal grain
- 15. Which type of timber is used for machine moulding pattern?
  - A. Teak
  - B. Pine
  - C. Deodar
  - D. Mahogany
- 16. What is the advantage of pattern allowance?
  - A. Reduce machining cast
  - B. Save the time of casting
  - C. Avoid mistake in casting
  - D. Easy to prepare the pattern
- 17. Which is used for pattern design to obtain defect free casting?
  - A. Core
  - B. Fillet
  - C. Fillet iron
  - D. Pattern allowance
- 18. What is the advantage of cope and drag pattern?
  - A. Simplest of pattern
  - B. Large number of casting
  - C. Limited number of casting
  - D. Commonly used for casting small pulley
- 19. Which pattern is used for making bell shaped casting?
  - A. Gated pattern
  - B. Sweep pattern
  - C. Loose piece pattern
  - D. Cope and drag pattern
- 20. What is the advantage of layout?
  - A. Detail of pattern hand tool
  - B. Complete details of pattern
  - C. Detail of process the casting
  - D. Detail of moulding temperature
- 21. Which colour is used for identification of machining allowance on layout?
  - A. Red
  - B. Blue
  - C. Grey
  - D. Black
- 22. Which type of pencil is used to darken the scribed line in layout?
  - A. H
  - B. 2H
  - C. HB
  - D. 3H
- 23. Which wood is used by dowel?
  - A. Sal
  - B. Kail
  - C. Babul
  - D. Bamboo

- 24. Which depends upon the size and shape of the dowel pins?
  - A. Colour and wood
  - B. Fillet and fillet iron
  - C. Pattern and core box
  - D. Template and allowance
- 25. Which is used to support and locate the core in the mould sand during the casting?
  - A. Fillets
  - B. Fillet iron
  - C. Core print
  - D. Loose piece
- 26. Which core print is required in the parting line of the mould?
  - A. Cover core print
  - B. Vertical core print
  - C. Balance core print
  - D. Horizontal core print
- 27. Which core print is used for hole above and below the parting line?
  - A. Wing core
  - B. Cover core
  - C. Vertical core
  - D. Balanced core
- 28. What is the purpose of standard colour in pattern?
  - A. Identification
  - B. Maintain the weight
  - C. Avoid damage of pattern
  - D. Avoid weaken the strength
- 29. What is the advantage of colour code?
  - A. Treat the particular surface
    - B. Improve the weight
    - C. Improve the strength
    - D. Improve the working qualities
- 30. When is the strickle core box required?
  - A. Core in irregular shape
  - B. Core in rectangular shape
  - C. Core in concave shape
  - D. Core in convex shape
- 31. What is the requirement of core box?
  - A. According to shape and size
  - B. Pattern allowance
  - C. Structure of pattern
  - D. Production of casting
- 32. What is the remedy for complicated in design of multi-piece pattern?
  - A. Prepare the pattern single piece
  - B. Prepare the pattern more than three pieces
  - C. Prepare the pattern more than four pieces
  - D. Prepare the pattern in more than two pieces
- 33. Which prevent the pattern and core box from moisture and fungi attack?

- A. Colour code
- B. Allowance
- C. Fillet
- D. Fillet iron

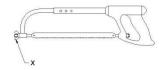
1	D	2	Α	3	В	4	D	5	В
6	С	7	D	8	D	9	Α	10	D
11	В	12	D	13	D	14	В	15	D
16	Α	17	D	18	В	19	В	20	В
21	Α	22	С	23	D	24	С	25	С
26	D	27	Α	28	Α	29	Α	30	Α
31	Α	32	D	33	Α				

#### **FITTING WORK**

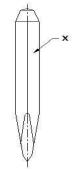
1. What is the name of tool?



- A. Punch
- B. Scriber
- C. Divider
- D. Surface gauge
- 2. What is the part marked as X in hack saw?



- A. Frame
- B. Handle
- C. Wing nut
- D. Frame length
- 3. What is the part marked as X in flat chisel?



- A. Tang
- B. Head
- C. Body
- D. Cutting edge
- 4. What is the name of file?

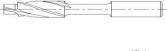


- A. Rasp cut file
- B. Single cut file
- C. Double cut file
- D. Curved cut file
- 5. What is the part marked as X in drill bit?



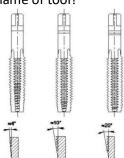
- A. Point angle
- B. Rake angle

- C. Chisel angle
- D. Clearance angle
- 6. What is the name of tool?





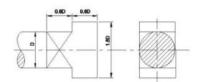
- A. Spot facing
- B. Counter sinking
- C. Counter bore
- D. Dies
- 7. What is the name of tool?



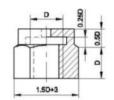
- A. Drill set
- B. Tap set
- C. Punch set
- D. Wrench set
- 8. What is the part marked as X in dies?



- A. Side screw
- B. Centre screw
- C. Leading sides
- D. Button pattern stock
- 9. What is the name of bolt?



- A. Hook bolt
- B. T- head bolt
- C. Counter sunk head bolt
- D. Eye bolt
- 10. What is the name of nut?



- A. Cap nut
- B. Dome nut
- C. Square nut
- D. Hexagonal nut
- 11. Which tool is used for cutting key ways, grooves and slots?
  - A. Flat chisel
  - B. Web chisel
  - C. Cross cut chisel
  - D. Diamond point chisel
- 12. Which file is used for general purpose work?
  - A. Flat file
  - B. Rasp file
  - C. Curved file
  - D. Triangular file
- 13. Which type of tool is used for scribing circles and arcs?
  - A. Divider
  - B. Scriber
  - C. Marking pin
  - D. Marking knife
- 14. Which tool is used to check the squareness of machined and filed surface?
  - A. "T" square
  - B. Try square
  - C. Bevel square
  - D. Metre square
- 15. What is the accuracy of steel rule?
  - A. 0.1 mm
  - B. 0.2 mm
  - C. 0.4 mm
  - D. 0.5 mm
- 16. What is the application of bench vice?
  - A. Hold the drill bit
  - B. Support the reading
  - C. Support the marking
  - D. Holding the work piece
- 17. Which device is used to hold work for filing?
  - A. Bench vice
  - B. Pin vice
  - C. Pipe vice
  - D. Tool maker s vice
- 18. What is the purpose of tap?
  - A. Cutting internal threads
  - B. Used for internal boring
  - C. Cutting external threads
  - D. Used for counter sinking
- 19. Which device is used to cut external threads on cylindrical work pieces?
  - A. Dies
  - B. Taps
  - C. Counter boring
  - D. Counter sinking

- 20. Which nut is turned with a Tommy bar?
  - A. Flanged nut
  - B. Cylindrical nut
  - C. Ring nut
  - D. Wing nut
- 21. Which bolt is used most commonly?
  - A. Hexagonal head bolt
  - B. Square headed bolt
  - C. Cylindrical headed bolt
  - D. Cheese headed bolt
- 22. What is the reason for surface of steel rule in satin-chrome finish?
  - A. Prevent glare and rusting
  - B. Reduce the weight
  - C. Increase the accuracy
  - D. Quick reading
- 23. Which is the used to protect the filed surface from damage?
  - A. Vice clamps
  - B. Guard
  - C. Tool rest
  - D. Chip guard
- 24. Why drill bit is over heated in drilling operation?
  - A. Cutting speed too high
  - B. Drill shank too length
  - C. Drill point centre incorrect
  - D. Spindle running out of centre

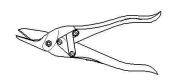
1	В	2	C	3	С	4	В	5	В
6	С	7	В	8	D	9	В	10	Α
11	С	12	Α	13	Α	14	В	15	О
16	D	17	Α	18	Α	19	Α	20	В
21	Α	22	Α	23	Α	24	Α		

#### SHEET METAL WORK

1. What is the punch used in sheet metal work?



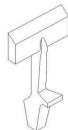
- A. Solid punch
- B. Hollow punch
- C. Iron hand punch
- D. Hand lever punch
- 2. What is the name of shear?



- A. Bench shear
- B. Aviation shear
- C. Hawk billed shear
- D. Double cutting shear
- 3. What is the name of striking portion of hammer?
  - A. Face
  - B. Pein
  - C. Cheek
  - D. Handle
- 4. What is the part marked as X?



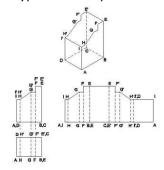
- A. Face
- B. Peen
- C. Cheek
- D. Eve hole
- 5. What is the name of stake?



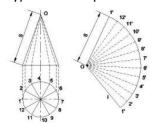
- A. Half moon stake
- B. Round bottom stake
- C. Funnel stake
- D. Hatchet stake
- 6. What is called the developing lines and curves that form a pattern?
  - A. Stretch out
  - B. Pattern
  - C. Layout

- D. Template
- 7. What is called a piece of material cut to the exact size and shape to form desired object?
  - A. Pattern
  - B. Layout
  - C. Template
  - D. Stretch out
- 8. Which tool is used for producing holes in thin section material?
  - A. Drill
  - B. Anvil
  - C. Punch
  - D. Scriber
- 9. Which instrument is used for measurement transfer to the wing compass?
  - A. Steel rule
  - B. Folding rule
  - C. Zigzag rule
  - D. Collapsible rule
- 10. Which tool is used to punch small holes near the edge of thin sheet?
  - A. Nail punch
  - B. Prick punch
  - C. Centre punch
  - D. Hand lever punch
- 11. Which tool is used to level the sheet on a levelling plate?
  - A. Anvil
  - B. Stake
  - C. Mallet
  - D. Hammer
- 12. Which material is used for making mallets?
  - A. Brass
  - B. Copper
  - C. Hard wood
  - D. Aluminium
- 13. What is the supporting tool used in sheet metal work to bend, seam and form?
  - A. Anvils
  - B. Work bench
  - C. Bench vice
  - D. Wooder formers
- 14. Which stake is used for making sharp bends, folding the edges of sheet metal?
  - A. Funnel stake
  - B. Hatchet stake
  - C. Beak iron stake
  - D. Half moon stake
- 15. What is the advantage of half moon stake?
  - A. Squaring corners
  - B. Shaping and seaming funnels
  - C. Folding the edges of sheet metal
  - D. Turning up flanges on metal disc

- 16. What is the advantage of funnel stake?
  - A. Used to flat edges
  - B. Used to taper articles
  - C. Used to turn circular disc
  - D. Used to squaring corners
- 17. What is the purpose of creasing iron stake grooving slots?
  - A. Making large diameter thin gauge tubes
  - B. Making small diameter thin gauge tubes
  - C. Making large diameter heavy gauge tubes
  - D. Making small diameter heavy gauge tubes
- 18. Which type of development method is applied if the other three methods cannot be developed?
  - A. Geometric construction method
  - B. Triangulation method
  - C. Parallel line method
  - D. Radial line method
- 19. What is the type of development method?



- A. Triangulation method
- B. Geometric construction method
- C. Parallel line method
- D. Radial line method
- 20. What is the type of development method?



- A. Radial line method
- B. Parallel line method
- C. Geometric construction method
- D. Triangulation method
- 21. What development method applied for articles of components that are tapered to an apex?
  - A. Parallel line method
  - B. Triangular method
  - C. Radial line method
  - D. Geometric construction method
- 22. How to prevent the wing compass from slipping while scribing circles on sheet metal?
  - A. Make large drill
  - B. Make small punch mark to seat the compass leg point

- C. Make small drill
- D. Make small boring
- 23. What is the reason for sheet metal cutting is incorrect by using snips?
  - A. Cooling is ineffective
  - B. Opening angle incorrect
  - C. Selection of snip incorrect
  - D. Full length of blade by single stroke ANSWERS

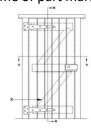
1	Α	2	В	3	Α	4	В	5	D
6	С	7	Α	8	С	9	Α	10	D
11	С	12	С	13	Α	14	В	15	D
16	В	17	В	18	Α	19	С	20	Α
21	С	22	В	23	D				

# BUILDING CONSTRUCTION WOOD AND ALUMINIUM

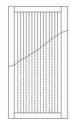
- 1. Which is the assembly of two horizontal pieces and two vertical pieces?
  - A. Roof
  - B. Stair
  - C. Truss
  - D. Door frame
- 2. Which part of the shutter enclosed between the adjacent rails?
  - A. Sash
  - B. Panel
  - C. Mullion
  - D. Transom
- 3. What is the name of door?



- A. Ledged door
- B. Ledged and braced door
- C. Ledged and framed door
- D. Ledged-braced and framed door
- 4. What is the name of part marked as X?

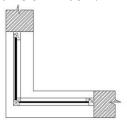


- A. Head
- B. Top ledged
- C. Brace
- D. Middle ledge
- 5. What is the name of door?

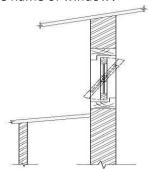


- A. Laminated flush door
- B. Framed flush door
- C. Sliding door
- D. Swing door
- 6. What is the size of opening for design action "6ws 12" for window?
  - A. 600 X 1200

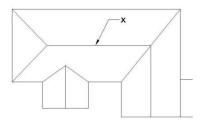
- B. 1200 X 1000
- C. 1200 X 1200
- D. 1000 X 1000
- 7. What is the name of window?



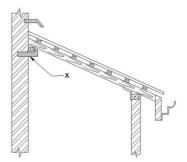
- A. Corner window
- B. Cable window
- C. Dormer window
- D. Sky light window
- 8. What is the name of window?



- A. Pivoted window
- B. Clare storey window
- C. Sliding window
- D. Sash window
- 9. What is the name of part marked as X?



- A. Hip
- B. Valley
- C. Ridge
- D. Hipped end
- 10. What is termed as the inclination of roof?
  - A. Eaves
  - B. Pitch
  - C. Hip
  - D. Cable
- 11. What is the name of part marked as X?

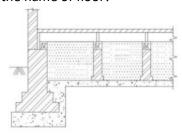


- A. Corbel
- B. Batten
- C. Root covering
- D. Wall plate
- 12. What is the edge of roof running between the eaves and the ridge?
  - A. Verge
  - B. Cleat
  - C. Template
  - D. Purlin
- 13. What is the economical span range for king post?
  - A. 3 to 4.5 m
  - B. 5 to 8 m
  - C. 9 to 10 m
  - D. 11to 12 m
- 14. What is the span suitable for queen post truss?
  - A. 3.5 to 4.5 m
  - B. 3.5 to 4.75 m
  - C. 6.00 to 7.00 m
  - D. 8.00 to 12.00 m
- 15. What is the property of Aluminium channel?
  - A. Magnetic
  - B. Non magnetic
  - C. Durable
  - D. Hardness
- 16. What is the thickness of wooden door frame depend on?
  - A. Size of the door opening
  - B. Size of the door width
  - C. Size of the door height
  - D. Size of the door panel
- 17. Which door is strong, good appearance and reduces the tendency of shrinkage?
  - A. Ledged door
  - B. Ledged and braced door
  - C. Ledged and framed door
  - D. Framed and paneled door
- 18. What is the relationship between width of door and H height of door?
  - A. H = (width + 1.5 m)
  - B. H = (width + 1.35 m)
  - C. H = (width + 1.2 m)
  - D. H = (width + 1.1 m)
- 19. What is the size of opening for designation 8DS20 in door in mm?

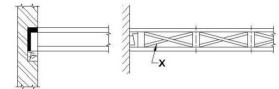
- A. 800 X 2000
- B. 800 X 2005
- C. 800 X 2010
- D. 800 X 2015
- 20. Which door is provided if the additional light required receiving through it for the room?
  - A. Panel door
  - B. Ledged door
  - C. Glazed door
  - D. Flush door
- 21. Which door is covered with plywood that consists of frame?
  - A. Panel door
  - B. Glazed door
  - C. Ledged door
  - D. Flush door
- 22. What is the merit of flush door?
  - A. Economical
  - B. Heavy weight
  - C. Simplest
  - D. More material
- 23. What is the purpose of window in building construction?
  - A. Support the building
  - B. Support the surface wall
  - C. Temperature drop
  - D. Light and air through the room
- 24. Which window is provided on sloping roof of building?
  - A. Corner window
  - B. Dormer window
  - C. Double hung window
  - D. Clare storey window
- 25. What is the merit of bay window?
  - A. Low maintenance
  - B. Clean easily
  - C. Improve the building size
  - D. Improve the building appearance
- 26. Which device is fixed to bottom of the aluminium door?
  - A. Shoe
  - B. Sash
  - C. Top centre pivot
  - D. Left hand floor spring
- 27. What is the use floor spring (Hydraulically regulated) in aluminium door?
  - A. Supported on door
  - B. Secure the upper portion
  - C. Appearance
  - D. Close the door
- 28. Which floor spring is suitable for use on clockwise for aluminium door?
  - A. Double action floor spring

- B. Raising butt hinge
- C. Right hand floor spring
- D. Left hand floor spring
- 29. Which device is used to secure the upper portion in aluminium door?
  - A. Shoe
  - B. Sash
  - C. Top centre pivot
  - D. Floor spring
- 30. What is the merit of fibre glass?
  - A. High strength
  - B. Low strength
  - C. High elasticity
  - D. Low elasticity
- 31. What is the benefit of fibre glass?
  - A. Excellent insulator
  - B. Good appearance
  - C. High weight
  - D. High holding power
- 32. What is the use of sliding window wheels?
  - A. Smooth operation
  - B. Use close the door one direction
  - C. Use on anticlockwise door
  - D. Use on clockwise door
- 33. What is the advantage of aluminium door?
  - A. Weight
  - B. Light weight
  - C. High density
  - D. Minimum shrink
- 34. What is the advantage of aluminium window?
  - A. High appearance
  - B. Greater holding power
  - C. Free form shrink warp
  - D. Less expensive than wooden window
- 35. What is the remedy to avoid accident in swing door users?
  - A. Provide the door caster
  - B. Provide the door stopper
  - C. Provide the door closer
  - D. Provide peep hole at eye level
- 36. What is the remedy for sliding window glass damage due to vibration?
  - A. Use putty
  - B. Use glue
  - C. Use adhesive
  - D. Use rubber gasket
- 37. Which building construction material is less expensive?
  - A. PVC
  - B. Aluminium
  - C. Iron
  - D. Concrete

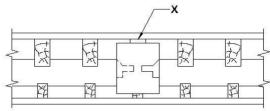
38. What is the name of floor?



- A. Basement floor
- B. Single joist floor
- C. Double joist floor
- D. Triple joist floor
- 39. What is the name of part marked as X?



- A. Wall plate
- B. Wedges
- C. Airspace
- D. Herring bone strutting
- 40. What is the span for provision of herring bone strutting in single joist timber floor?
  - A. 1.00 m
  - B. 1.50 m
  - C. 2.00 m
  - D. 2.50 m
- 41. What is the name of part marked as X in triple joist wooden floor?



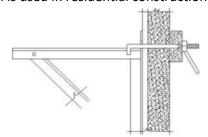
- A. Strutting
- B. Furring piece
- C. Air space
- D. Binders
- 42. What is the name of bolt?



- A. Machine bolt
- B. Carriage bolt
- C. Round headed bolt
- D. Square headed bolt
- 43. Which construction material is used as alternative replacement of wood?

- A. PVC
- B. Iron
- C. Asbestos
- D. Mica
- 44. Which type of construction material is preventing decay of white ants?
  - A. PVC
  - B. Soft wood
  - C. Plywood
  - D. Hard board
- 45. What is the advantage of using PVC in construction sector?
  - A. Low cost
  - B. Very hard
  - C. High elasticity
  - D. Fire resistance
- 46. Which modern technology is used in PVC moulding?
  - A. Improve the weight
  - B. Receiving power
  - C. Improve the working qualities
  - D. 100% water proof
- 47. What is the advantage of P.V.C door?
  - A. Durable and sturdy
  - B. Strength and hardness
  - C. Manufacture very large size
  - D. Minimum warp and bend
- 48. What is the easy method to assemble P.V.C door?
  - A. Minimum shrinkage
  - B. Minimum warping
  - C. Uniform texture
  - D. Cut and joining quickly
- 49. What is the disadvantage of P.V.C?
  - A. More weight
  - B. High cost
  - C. Minimum moisture content
  - D. Avoid installation in high temperature
- 50. What is the disadvantage of PVC moulding?
  - A. Decrease the strength at high temperature
  - B. Reduce the weight at high temperature
  - C. Decrease the size at high temperature
  - D. Easily cracked at high temperature
- 51. Which method is applied first for removing old paint?
  - A. Scraping
  - B. Sanding
  - C. Chiselling
  - D. Painting
- 52. Which method is applied after scarping and removing old paint?
  - A. Marking
  - B. Sawing
  - C. Sanding

- D. Painting
- 53. What is the advantage of priming?
  - A. Glossy finish
  - B. Method very cheap
  - C. Very quick method
  - D. Increase paint durability
- 54. What is the advantage of latex paint?
  - A. More cost
  - B. It is very bright
  - C. Given long life
  - D. Blocks most stains
- 55. What is the purpose of using primer before painting?
  - A. Save time
  - B. Save manpower
  - C. Improve adhesive function
  - D. Improve out look
- 56. Which primer is suitable for wood before painting?
  - A. White primer
  - B. Red oxide primer
  - C. Etch primer
  - D. Oil based primer
- 57. What is the use of wooden floor?
  - A. Used for party hall
  - B. Used for marriage hall
  - C. Used for dining hall
  - D. Used for dancing hall
- 58. Which provides flat level surface to support the building furniture and partition?
  - A. PVC floor
  - B. Aluminium floor
  - C. Asbestos floor
  - D. Wooden floor
- 59. What is the necessary of repairing work?
  - A. Improve the strength
  - B. Maintain the size and shape
  - C. Avoid shrink and warp
  - D. Protect the element
- 60. Which nail is used in masonry work?
  - A. Panel nail
  - B. Concrete nail
  - C. Lost head nail
  - D. Wire nail with small heads
- 61. Which is used in residential construction?



A. Anchor

- B. Wall strap
- C. Wall plate
- D. Wall bracket
- 62. What is the use of hilti laser range meter?
  - A. Measuring for angle
  - B. Check the horizontal
  - C. Accurate thickness measuring
  - Quick and accurate up to 200m distance measuring
- 63. What is the reason for wood replaced with PVC?
  - A. Water proof properties
  - B. Fire proof properties
  - C. Weight is high
  - D. High density
- 64. Why wood is replaced by PVC in construction sector?
  - A. Improve the working quality
  - B. More rusting power
  - C. Required more time
  - D. Easy to replace
- 65. What is the reason for new style framing work used with PVC?
  - A. Increase the volume
  - B. Increase the weight
  - C. Fit for receiving treatment of paint
  - D. Good appearance
- 66. What is the reason for repainting an old furniture?
  - A. Surface became uneven
  - B. Paint becomes weak
  - C. Life of paint
  - D. To improve the appearance
- 67. What is the reason to remove the old paint?
  - A. Increase the weight
  - B. Reduce the size
  - C. Paint sticks not properly
  - D. Paint may be inferior quality

1	D	2	В	3	Α	4	С	5	Α
6	Α	7	Α	8	В	9	U	10	В
11	Α	12	Α	13	В	14	D	15	В
16	Α	17	D	18	C	19	Α	20	С
21	D	22	Α	23	D	24	В	25	D
26	Α	27	D	28	D	29	U	30	Α
31	Α	32	Α	33	В	34	Δ	35	C
36	۵	37	Α	38	Α	39	Δ	40	D
41	В	42	В	43	Α	44	Α	45	Α
46	D	47	Α	48	D	49	D	50	D
51	Α	52	C	53	Δ	54	Δ	55	C
56	Α	57	D	58	Δ	59	Δ	60	В
61	D	62	D	63	Α	64	D	65	D
66	D	67	D						