# STATE COUNCIL OF TECHNICAL EDUCATION AND VOCATIONAL TRAINING, ODISHA TEACHING AND EVALUATION SCHEME FOR DIPLOMA IN ENGINEERING COURSES

| DISC | DISCIPLINE: MECHATRONICS ENGINEERING |                          |    |     | SE | SEMESTER: 3 <sup>RD</sup> |      |       |                   |      |         |       |
|------|--------------------------------------|--------------------------|----|-----|----|---------------------------|------|-------|-------------------|------|---------|-------|
| SL   | SUBJEC                               | SUBJECT                  | PE | RIO | DS |                           |      |       | EVALUATION SCHEME |      |         |       |
| NO   | T CODE                               |                          | L  | Т   | Р  | IN                        | TERN | AL    | END               | TERM | PRACTIC | TOTAL |
|      |                                      |                          |    |     |    | ]                         | EXAM | [     | SEM               | WORK | AL EXAM | MARKS |
|      |                                      |                          |    |     |    | ТА                        | СТ   | Total | EXAM              |      |         |       |
| THE  | ORY                                  |                          |    |     |    |                           |      |       |                   |      |         |       |
| 1.   | MCT 301                              | MACHINETOOL              | 4  | -   | -  | 10                        | 20   | 30    | 70                |      |         | 100   |
|      |                                      | TECHNOLOGY               |    |     |    |                           |      |       |                   |      |         |       |
| 2.   | ELT 321                              | ELECTRICAL ENGG.SCIENCE  | 4  | -   | -  | 10                        | 20   | 30    | 70                |      |         | 100   |
| 3.   | ETT 321                              | BASIC ELECTRONICS        | 4  | -   | -  | 10                        | 20   | 30    | 70                |      |         | 100   |
| 4.   | ETT 322                              | DIGITAL ELECTRONICS      | 4  | -   | -  | 10                        | 20   | 30    | 70                |      |         | 100   |
| 5.   | MCT 302                              | ENGG. METROLOGY          | 4  | -   | -  | 10                        | 20   | 30    | 70                |      |         | 100   |
| PRA  | CTICAL/TE                            | RM WORK                  |    |     |    |                           |      |       |                   |      |         |       |
| 1    | MCP 301                              | AUTO CAD                 | -  | -   | 6  |                           |      |       |                   | 25   | 50      | 75    |
| 2    | MCP 302                              | WORK SHOP PRACTICE       | -  | -   | 6  |                           |      |       |                   | 25   | 50      | 75    |
| 3    | ELP 321                              | ELECTRICAL LAB PRACTICE  | -  | -   | 4  |                           |      |       |                   | 25   | 25      | 50    |
| 4    | ETP 322                              | ELECTRONICS LAB PRACTICE | -  | -   | 3  |                           |      |       |                   | 25   | 25      | 50    |
| GRA  | ND TOTAL                             |                          | 20 | -   | 19 | 50                        | 100  | 150   | 350               | 100  | 150     | 750   |

| Total Contact hours per week: 39  |
|---|
| Abbreviations: L-Lecture, T-Tutorial, P-Practical, TA- Teacher's Assessment, CT- Class test |
| Minimum Pass Mark in each Theory Subject is 35% and in Practical subject is 50%             |

# MACHINETOOL TECHNOLOGY

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | MCT 301 | Semester                  | 3 <sup>rd</sup> |  |
| Total Period:  | 60      | Examination               | 3 hrs           |  |
| Theory periods:  | 4 P/W   | Class Test:               | 20              |  |
| Tutorial:  |         | Teacher's Assessment:     | 10              |  |
| Maximum marks:   | 100     | End Semester Examination: | 70              |  |

# General objective:

Trainees will be able to understand the mechanical concepts used in various bench works.

| SLNO | Major Topics                | Time allotted    |
|------|-----------------------------|------------------|
|      |                             | Total periods:60 |
| 01   | Safety                      | 01               |
| 02   | Bench work &fitting         | 06               |
| 03   | Theory of metalcutting      | 05               |
| 04   | Cutting fluid⁢'s importance | 01               |
| 05   | Drilling machine            | 06               |
| 06   | Lathe machine               | 10               |
| 07   | Milling machine             | 10               |
| 08   | Grinding machine            | 08               |
| 09   | Shaper,plamer,slotter       | 08               |
| 10   | Press & press tools         | 05               |

# **SUBJECT CONTENT:**

# 1. SAFETY

- a. Safety in workshop, Personal Safety causes of accidents and remedies for it.
- b. Importance Of safety.

# 2. Bench work and fitting

- a. Hand tools and devices, Bench Layouts, Types of vices, Types and specification of files, Hack show frame and blades, Types of chisel and angles, Hammer and types of hammer, scraper and it's types.
- b. Fittingoperations:chipping,filling,scrapping,grinding,marking,sawingdrilling,reaming,diel ing,tapping etc.

# 3. Theory of metal cutting

- a. Theory of chip removal, orthogonal and oblique cutting, speed. feed
- b. & depth of cut.
- c. Cutting tool material &it's properties. Geometry of single point
- d. Cutting tool.
- 4. Cutting fluids and its importance

a. Importance of cutting fluids, types and its application.

# 5. Drilling machine

- a. Introduction to drilling machine, Types, specification, mechanism
- b. Operation, work holding and tool holding devices.
- c. Drills-Nomenclature of twist drill, types, material, size designation as per ISI, sharpening of drills, counter boring & wanter sinking.
- d. Reamers and Taps—Types, importance and operation.

### 6. Lathe machine

- a. Introduction to Lathe, types of Lathe, parts of Lathe-Bed, Headstock, Tailstock carriage, & Lead screw. Lathe accessories & attachments.
- b. Driving mechanism, feed mechanism, thread cutting.
- c. Lathe operations—Plain, step, taper turning & it is calculation, facing etc.
- d. Function and nomenclature of screw threads, types of thread-acme, knuckle, buttress, trapezoidal, square metric, BSW.

### 7. Milling machine.

- a. Introduction to milling machine, Types, attachment and accessories work and tool holding devices.
- b. Geometry of milling cutter, cutting speed, feed, & depth of cuts.
- c. Different types of milling operation: up-milling, down milling, face Milling, side milling, plain milling, end milling, m-milling, gang milling, straddle milling.

### 8. Grinding machine.

- **a.** Introduction to grinding machine types.
- b. Grinding operations-Types, wet and dry grinding.
- c. Grinding wheel-Specification, abrasive, grain, grade, structure, and types of wheel, dressing of wheel, mounting and balancing and its importance.

#### 9. Shaper, planer, slotter

- a. Introduction, working principle of shaper, planer & slotter.
- b. Quick return mechanism, haper took, planer tool, slotter tool.

#### **10.** Presses and press tools

- a. Classifications, constructional features, types, working principle
- b. Press tools—Punch, die, material, clearance between punch & die. Types of dies.
- c. Press working- Various working operations, it's definition.
- 1. Modern Workshop practice -Wright Bake
- 2. Industrial safety management -Deshmukh
- 3. Strength of material -Timmoshanko& young.

| Learnii | Learning Resources: [Text Books] |                                      |                       |  |  |  |
|---------|----------------------------------|--------------------------------------|-----------------------|--|--|--|
| Sl.No   | Name of Authors                  | Title of the Book                    | Name of the publisher |  |  |  |
| 1.      | W.A.j Chapman                    | Work shop Technology (part 1 & part2 |                       |  |  |  |
| 2.      | HazarChoudhury                   | Work shop Technology (part1 & part2) |                       |  |  |  |
| 3.      | H.Gerline                        | All about Machine Tools              |                       |  |  |  |
| 4.      | Wright Bake                      | Modern Workshop practice             |                       |  |  |  |
| 5.      | Deshmukh                         | Industrial safety management         |                       |  |  |  |
| 6.      | Strength of material             | Strength of material                 |                       |  |  |  |

# ELECTRICAL ENGG.SCIENCE

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | ELT 321 | Semester                  | 3 <sup>rd</sup> |  |
|  |         |                           |                 |  |
| Total Period:  | 60      | Examination               | 3 hrs           |  |
| Theory periods:  | 4 P/W   | Class Test:               | 20              |  |
| Tutorial:  |         | Teacher's Assessment:     | 10              |  |
| Maximum marks:   | 100     | End Semester Examination: | 70              |  |

### **COURSE OBJECTIVES :**

- To study design and builddifferent types of transforms.
- To study and understand the construction and work of DC Generator types and their characteristics.
- To study and understand various types of Motors and its control.
- To study the operation of various special purpose Motors.
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### MAJOR TOPICS

- 1. TRANSFORMERS
- 2. DC GENERATORS
- 3. DC MOTORS
- 4. INDUCTION MOTORS
- 5. SPECIAL PURPOSE MOTORS
- 6. ALITERNATORS

# <u>UNIT-1</u>

#### 1.0TRANSFORMERS

- 1.1 Definition, Construction & Principle of operation2
- 1.2Application of different types of Transforms (Two winding& Auto)
- 1.3 Single phase Transformer
- 1.4 EMF Equation and Voltage Transformers Ratio
- 1.5 Tests on transformers-OC & SC Test 1
- 1.6 Losses and Efficiency of a Transformer
- 1.7 Three phase Transformer and Connections
- 1.8 Auto Transformers- Principle& working
- 1.9 Parallel operation of 3 phase transformer
- 1.10 Protection system of transformer
- (Buchholz relay, PRV, OSR etc)

# UNIT-2

# 1.0 **GENERATORS**

- 2.1 **DC**Generator principle, Construction & working
- 2.2 Parts of a Generator
- 2.3 EMF Equation of a Generator
- 2.4 Classification of Generators depends on various considerations
- 2.5 AC Generator, principles, Construction & working.

# 3.0 DC MOTORS

- 3.1 Motor principle, Comparison of Motor and Generator principle
- 3.2 Back EMF and Voltage Equation of a Motor

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- 3.3 Torque, Armature Torque and Shaft Torque
- 3.4 Rated Speed and Speed Regulation
- Speed Control of Dc Motors 3.5
- **Electric Braking of Motors** 3.6

# UNIT-3

#### 4.0 MOTOR CHARACTERISTICS 4 4.1 T vs la, Nvs la of a DC Shunt motor 4.2 T vs la, Nvs la of a DC Series motor 4.3 T vs la, Nvs la of a DC Computer motor 4.4 All types of DC motor application 5.0 **INDUCTION MOTORS** 14 General Principle & Construction 5.1 5.2 Classification of Ac Motors 5.3 Single phase and Three phase Induction Motors Starting of Induction Motor 5.4 Relationship between Slip, Torque 5.5 5.6 Power stages in Induction Motor 5.7 Speed Control of an Induction Motor Different types of starter (DOL, RDOLetc) 5.8 5.9 Different types of motor over load relays, Motor protection UNIT---4 6.0 SPECIAL PURPOSE MOTORS 8 6.1 Universal motors and its spatiality Stepper Motors and Hysteresis motor and PMDC Motor, Stepper Motor. 6.2 6.3 Introduction to Servo Motor, Repulsion Motors Reluctance Motor 7.0 3

- **ALTERNATORS**
- 7.1 Basic Principle & Details of Construction
- 7.2 Stationary Armature & Rotor
- Speed and Frequency Relation 7.3
- 7.4 Parallel operation

| Learnii | Learning Resources: [Text Books] |                                   |                          |  |  |  |
|---------|----------------------------------|-----------------------------------|--------------------------|--|--|--|
| Sl.No   | Name of Authors                  | Title of the Book                 | Name of the<br>publisher |  |  |  |
| 1.      | B.L.Thereja                      | Electrical Technology - Volume—II |                          |  |  |  |
| 2.      | H. Cotton                        | Electrical Machines               |                          |  |  |  |
| 3.      | J.B. Guptha                      | Electrical Machines               |                          |  |  |  |
| 4.      | Cathey                           | Basic Electrical Engg             |                          |  |  |  |
| 5.      | Kothari &Nagrath                 | Basic Electrical Engineering      |                          |  |  |  |
| 6.      | Strength of material             | Strength of material              |                          |  |  |  |

# **BASIC ELECTRONICS**

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | ETT 321 | Semester                  | 3 <sup>rd</sup> |  |
|  |         |                           |                 |  |
| Total Period:  | 60      | Examination               | 3 hrs           |  |
| Theory periods:  | 4 P/W   | Class Test:               | 20              |  |
| Tutorial:  |         | Teacher's Assessment:     | 10              |  |
| Maximum marks:   | 100     | End Semester Examination: | 70              |  |

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### COURSE OBJECTIVES :

- To study about diode and transistor
- To study and analyse the operation of Differential Amplifier
- To Familiarize with Op Amp Parameters.
- To study the applications of liner and non linear Op Amp circuits.
- To Familiarize with the operation of fixed and variable voltage regulators. MAJOR TOPICS
- 1 DIODE & TRANSISTOR
- 2 POWER AMPLIFIERS
- 3 DIFFERENTIAL AMPLIFIERS
- 4 OPEATIONAL AMPLIFIERS
- 5 LINEAR OP-AMP CIRCUITS
- 6 NON LINEAR OP-AMP CIRCUITS
- 7 FILTERS & OSCILLATORS
- 8 REGULATED POWER SUPPLIES

# <u>UNIT-1</u>

- 1.0 Application of Diode as Half wave & full wave rectifier
- 1.1 Clipper & Clamper Circuit 1
- 1.2 C E, C, B & C.C type of configurations
- 1.3 Characteristics of transistor &its working as an amplifier

# 2.0 POWER AMPLIFIERS

- 3.0 2.1 Amplifier Terms—DC Load Line—AC Load Line
- 2.2 Classes of Operations
- 2.3 Types of Coupling and Frequency ranges, Power Rating of a Transistor.
- 2.4 Frequency effects—Frequency Response of an amplifier Decibel Power and Voltage Gain

# 3.0 DIFFERENTIAL AMPLIFIERS

- 3.1 Introduction
- 3.2 DC and AC Analysis of Differential Amplifiers
- 3.3 Input Characteristics
- 3.4 Common Mode Gain and CMRR
- 3.5 Simple Problems on Differential Amplifiers

# UNIT-2

# 4.0 OPERATIONAL AMPLIFIERS

- 4.1 Introduction & Pin Configuration of Op Amp 741
- 4.2 Block Diagram of 741 Op Amp
- 4.3 Op Amp Parameters—Slew Rate, Bias, Offset, Input& Output Impedance.

| 4.4<br>4.5<br><b>5.0</b><br><b>5.1</b><br><b>5.2</b><br>5.3<br>Am | Ideal Op-Amp and Open and loop operati<br>Data sheet of Op-Amp 741<br><b>LINEAR OP AMP CIRCUITS</b><br>Inverting Amplifier Circuits—Application<br>Non inverting Amplifier circuitsApplica<br>Voltage follower, Instrumentation Amplif<br>plifiers Circuits. | on of-A<br>ns<br>ttions<br>ier & St | mp<br>umming |                        | 8 |
|---|--|-------------------------------------|--------------|------------------------|---|
| 5.4   | Current Boosters and Current Sources   |                                     |              |                        |   |
| UN  | <u>IT-3</u>  |                                     |              |                        |   |
| 6.0   | NON LINEAR OP AMP CIRCUITS   |                                     |              |                        | 9 |
| 6.1   | Comparator Circuits and Zero Crossing  | detector                            | Integra      | tor and Differentiator |   |
| 6.2   | V/I convertor, I/V convertor   |                                     |              |                        |   |
| 6.3   | Waveform Generators-Square, Triangula  | r,Saw to                            | ooth         |                        |   |
|   | Waveform and Converter   |                                     |              |                        |   |
| 6.5   | Schmitt Triggering circuit   |                                     |              |                        |   |
| 7.0   | FILTERS AND OSCILLATORS  |                                     |              |                        | 8 |
| 7.1   | Ideal Responses  |                                     |              |                        |   |
| 7.2   | Low pass and High pass filters   |                                     |              |                        |   |
| 7.3   | Band Pass, Band Stop and All Pass Filt   | ers & B                             | asics ab     | out active filters.    |   |
| 7.4   | Sinusoidal Oscillators   |                                     |              |                        |   |
| 7.5   | RC and LC Oscillators  |                                     |              |                        |   |
| 7.6   | Timer IC 555—Pin cosfiguration,Mono  | ostable,A                           | Astable      |                        |   |
| ~ ~   | Operation and its application  |                                     |              |                        | _ |
| 8.0   | <b>REGULATED POWER SUPPLIES</b>  |                                     |              |                        | 8 |
| 8.1   | Power supply characteristics   |                                     |              |                        |   |
| 8.2   | Series and Shunt Regulators  |                                     |              |                        |   |
| 8.3   | Linear and Switching Regulations   |                                     |              |                        |   |
| 8.4   | Variable Regulators—LM31/  |                                     |              |                        |   |
| Ret   | erence Books :   |                                     | N 1 1 1      |                        |   |
| 1   | Electronic Principles  |                                     | Malvi        | no<br>D D Ch ill       |   |
| 2   | Skail Jain   |                                     |              | D.RoyCnoudnury         |   |
| 2   | OP-AMPS and Linear Integrated Circuits   |                                     | Rama         | kantA.Gayakwad         |   |
| 3   | Liner Integrated circuits  |                                     |              | Salvahanvan            |   |
| 4   | Basic Electronics & Linear Circuits  |                                     |              | Bhargva                |   |

| Learnir | Learning Resources:[ Text Books] |  |                       |  |  |  |
|---------|----------------------------------|--|-----------------------|--|--|--|
| Sl.No   | Name of Authors                  | Title of the Book                      | Name of the publisher |  |  |  |
| 1.      | Malvino                          | Electronic Principles                  |                       |  |  |  |
| 2.      | D.RoyChoudhury                   | Linear Integrated Circuits             | Sk. Jain              |  |  |  |
| 3.      | RamakantA.Gayakwad               | OP-AMPS and Linear Integrated Circuits |                       |  |  |  |
| 4.      | Salvahanvan                      | Liner Integrated circuits              |                       |  |  |  |
| 5.      | Bhargva                          | Basic Electronics & Linear Circuits    |                       |  |  |  |

# **DIGITAL ELECTRONICS**

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | ETT 322 | Semester                  | 3 <sup>rd</sup> |  |
|  |         |                           |                 |  |
| Total Period:  | 60      | Examination               | 3 hrs           |  |
| Theory periods:  | 4 P/W   | Class Test:               | 20              |  |
| Tutorial:  |         | Teacher's Assessment:     | 10              |  |
| Maximum marks:   | 100     | End Semester Examination: | 70              |  |

### **GENERAL OBJECTIVE :**

- 1. To understand the difference between among and digital system.
- 2. To familiarize with number system and logic gates.
- 3. To familiarize with logic circuit design using Boolean expression and Karnaugh map technique.
- 4. To familiarize with counters and registers.
- 5. To familiarize with data converters and logic families.
- 6. To understand timing circuits

| Sl.No. | Major Topics                      | Time allotted Total Periods : 60 |
|--------|-----------------------------------|----------------------------------|
| 1.     | Introduction                      | 02                               |
| 2.     | Number Systems and codes          | 04                               |
| 3.     | Logic gates                       | 04                               |
| 4.     | Boolean algebra and karnaugh maps | 06                               |
| 5.     | Combinational logic circuits      | 10                               |
| 6.     | Latches and lip flops             | 10                               |
| 7.     | Timers and timing circuits        | 08                               |
| 8.     | Sequential logic circuits         | 10                               |
| 9.     | Data Converters                   | 04                               |
| 10.    | Integrated logic families         | 02                               |

#### **<u>SUBJECT CONTENT</u>** :

#### **1.0** Introduction :

Introduction to Digital System – Difference between Analog and Digital Systems.Logic Levels and Pulse Waveforms – Elements and Functions of Digital Logic.Digital Integrated Circuits.

#### 2.0 Number System and Codes :

Decimal, Binary, Octal Hexadecimal Numbers – 9s & 10s Complements – 1s & 2s Complements, Conversion of Number Systems – BCD Code, Digital Codes – Gray, Excess-3 Alphanumeric Codes, ASCH, EBCDIC Codes.

#### 3.0 Logic Gates :

Inverter, AND OR NAND NOR – Gate Propagation Delay Time – Power Dissipation Norse Immunity. Fan In & Out – Loading Considerations.

# 4.0 Boolean Algebra &KarnaughMaps :

Boolean Operations – Logic Expressions – Rules and Laws of Boolean Algebra DeMorgan's Theorem – Simplications of Boolean Expressions – Karnaugh Map.

### 5.0 Combinational Logic – Circuits :

AND – OR Logic AOL Logic, XOR Logic – Universal Properly of NAND and NOR Logic – Hall and Full Addders – Decoders and Encoders – Multiplexers and Demultiplexers – Parity Generators and Checkers.

# 6.0 Latches & Flip Flops :

Latches – Different Types of Latches – Latch Operation – Flip Flops – Different Types of Flip Flops – Flip Flops Operations – Operating Characteristics – Applications of Flip Flops.

#### 7.0 Timers & Timing Clircuits :

Multivibrators – One Shot AstableMultivibrators – 555 Timer – Block Diagram – Modes of Operation and Application – ic Mono shots – Application of Timing Circuits.

#### 8.0 Sequential Logic Circuits :

Introduction to Counters – Asynchronous Counters – Synchronous Counters – Up/Down Counters – Cascaded Counters – Counter ICs – Counter Decoding – Counter Applications – Counter Design – Introduction Registers – Types of Registers – SISO SIPO PISO PIPO Bidirectional Still Registers - Shilt Register Counters – Shilt Register Applications.

#### 9.0 Data Converters :

Introduction to D/A Converters – Types of D/A Converters Specifications Applications – Introduction to A/D Converters – Types of A/D Converters Applications.

#### **10.0 Integrated Logic Families :**

Introduction to Logic Families – TTL Logic – CMOS Logic – TTL driving CMOS – CMOS driving TTL – ECL Circuits – PL Circuits.

| Learnii | Learning Resources:[ Text Books] |                                  |                          |  |
|---------|----------------------------------|----------------------------------|--------------------------|--|
| Sl.No   | Name of Authors                  | Title of the Book                | Name of the<br>publisher |  |
| 1.      | Thomas L. Floyd                  | Digital Fundamentals             |                          |  |
| 2.      | Floyd and Jain                   | Digital Fundamentals             |                          |  |
| 3.      | Samuel C. Lee                    | Digital Circuit and Logic Design |                          |  |
| 4.      | Malvino& Leech                   | Digital Fundamentals             |                          |  |
| 5.      | Mub Still Long                   | Analog Integrated Circuits       | ТМН                      |  |
| 6.      | Mano                             | Digital Electronics              |                          |  |
| 7.      | Solimiba Lunar Mandil            | Digital Electronics              | ТМН                      |  |

# **ENGG. METROLOGY**

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | MCT 302 | Semester                  | 3 <sup>rd</sup> |  |
| Tradal Drada da  | (0)     | <b>F</b> erry stir stir s | 2.1             |  |
| Total Period:  | 60      | Examination               | 3 nrs           |  |
| Theory periods:  | 4 P/W   | Class Test:               | 20              |  |
| Tutorial:  |         | Teacher's Assessment:     | 10              |  |
| Maximum marks:   | 100     | End Semester Examination: | 70              |  |

# **GENERAL OBJECTIVE** :

- 1. To familiarize with different measuring instruments and their working principles.
- 2. Familiarize with marking and marking tools.
- 3. To make the trainees learn about tolerance.
- 4. To impart knowledge on different types of gauges.
- 5. To create understanding on common measuring errors and need to calibrate instruments.

| Sl.No. | Major Topics  | Time allotted Total<br>Periods : 60 |
|--------|---|-------------------------------------|
| 1.     | Introduction to Metrology measuring instruments and their importance. | 16                                  |
| 2.     | Limits Fits and Tolerances  | 13                                  |
| 3.     | Gauges  | 05                                  |
| 4.     | Screw thread Measurements and Surface Texture measurements.           | 06                                  |
| 5.     | Optical Measuring Instruments   | 04                                  |
| 6.     | Comparators   | 04                                  |
| 7.     | Measurement of Mass Weight Force and Torque                           | 06                                  |
| 8.     | Speed Measurement.  | 03                                  |
| 9.     | Errors in measurements and Calibration                                | 03                                  |

#### **<u>SUBJECT CONTENT</u>** :

# **1.0** Introduction to Metrology, measuring instruments and their importance :

1.1 What is measurement, aims, methods of measurements, static measurements and time element in measurement.

#### 2.0 Limits, Fits and Tolerance :

- 2.1 Necessity of tolerance in manufacturing system, Limit System normal size, basic size, actual size, allowance limits, upper and lower tolerance, unilateral, bilateral.
- 2.2 Fits Hole basis system and Shaft basis system. Types of fits namely, interference, transition, clearance.
- 2.3 ISO tolerance 25 fundamental deviations, 18 tolerance grades, symbols numeral, letter, deviation upper and lower.

### 3.0 Gauges :

- 3.1 Gauges Necessity, types namely limit gauges, optical gauges, pneumatic and electronic, materials for gauges, gauge tolerance, types of limit gauges namely plug gauge, ring gauge etc.
- 3.2 Slip gauges Description of slip gauge grade, number of blocks, wringing.

#### 4.0 Screw Thread Measurement and Surface Texture Measurement :

- 4.1 Thread parameters, errors in thread pitch, progressive, periodic, irregular error, measurement of various elements pitch diameter, use of screw thread micrometer, three wire measurements, selection wire diameter, necessary calculation.
- 4.2 Meaning of surface texture, measurement definition, primary texture, secondary texture, lay sampling length, mean line of profile, center line of profile. Method of measuring comparison method, touch method, visual inspection, microscopic inspection, surface photographs.Direct measurements stylus probe instruments, parts, skid, stylus, amplifying device, mean for analyzing the trace.

### 5.0 Optical Measuring Instruments :

- 5.1 Interferometry principle, interference wavelength, wave in face, wave out face formation interference, interference bands and optical flat method of checking.
- 5.2 Tool maker's microscope principle advantages working principles.
- 5.3 Optical projector parts working principles, measuring techniques, comparison method measurement.

#### 6.0 Comparators :

- 6.1 What is comparator classification based on magnification, advantages and disadvantages.
- 6.2 Mechanical comparator Types working principles, mechanism etc.
- 6.3 Optical comparator, electronic comparator working principles, method of use.

### 7.0 Measurement of Mass, Weight, Force and Torque :

7.1 Measuring instruments used for mass, weight, force and torque.

### 8.0 Speed Measurement :

8.1 Introduction, mechanical tachometers, electrical, tachometers, types like contactless, frequency type etc.

#### 9.0 Errors in Measurements and Calibration :

- 9.1 Measurement error, types, controllable and systematic error, calibration error due to temperature pressure.
- 9.2 Calibration of vernier instruments zero errors, parallelism of measuring jaws, calibration of micrometer, zero setting flatness of measuring jaws.

| Learnii | Learning Resources: [Text Books] |                                      |                       |  |  |
|---------|----------------------------------|--------------------------------------|-----------------------|--|--|
| Sl.No   | Name of Authors                  | Title of the Book                    | Name of the publisher |  |  |
| 1.      | R.K. Jain                        | Engineering Metrology                |                       |  |  |
| 2.      | R.K. Jain                        | Mechanical & Industrial Measurement  |                       |  |  |
| 3.      | M.K. Khare                       | Dimensional Metrology                |                       |  |  |
| 4.      | K.J. Jume                        | Engineering Metrology                |                       |  |  |
| 5.      | M.W. Raman                       | Quality Control                      |                       |  |  |
| 6.      | Singh                            | Industrial Instrumentation & Control |                       |  |  |

# AUTO CAD

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | MCP 301 | Semester                  | 3 <sup>rd</sup> |  |
|  |         |                           |                 |  |
| Total Period:  | 90      | Examination               | 4hrs            |  |
|  |         |                           |                 |  |
| Lab. periods:  | 6P/W    | Term Work                 | 25              |  |
|  |         |                           |                 |  |
| Maximum marks:   | 75      | End Semester Examination: | 50              |  |
|  |         |                           |                 |  |

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# 1.0 INTRODUCTION TO COMPUTERS AND ITS APPLICATIONS

| 1.1   | Definition of Computer – Computer Applications –<br>– I/O Devices – Computer Peripherals Hardware & | Classification Parts of Computer<br>Software – Categories of Softwa | - Functions<br>re – |
|-------|---|---|---------------------|
|       | Operating System Functions of Operating Sy  | stems – Computer Languages.   |                     |
| 1.2   | DOS – Internal Commands & External Commands   | Practice Exercise.  | 02                  |
| 1.3   | Introduction to Windows Operating System Practice   | e Exercise.   | 03                  |
| 1.4   | Exploring MS Office (MS Word, MS Excel, MS Po   | ower Point)   | 04                  |
| 1.5   | One simple project in MS Word, MS Excel, MS Po  | wer Point.  | 10                  |
| 2.0   | <b>INTRODUCTION TO AUTO CAD</b>   |   | 40                  |
| 2.1   | Importance of Auto CAD menu selection, begin new practice simple drawing.                           | w drawing, editing10 existing dra                                   | awing and           |
| 2.2   | Co-ordinate system in CAD-absolute, relative and p  | oolar   | 05                  |
| 2.3   | Introduction to utility commands - Help, End, Quit  | , Save, Limits, Units   |                     |
|       | Practice.   |   | 05                  |
| 2.4   | Introduction to entity draw commands -Line, Point   | Circles, Oops, Undo   |                     |
|       | Copy, Move practice.  |   | 05                  |
| 2.5   | Introduction to display commands – Zoom, Pan, Re  | draw practice   | 05                  |
| 2.6   | Layers and its uses.  |   | 05                  |
| 2.7   | Various file formats – export and import of files.  |   | 05                  |
| 3.0   | ORTHOGRAPHIC PROJECTIONS CONTINUED  | 1   | 28                  |
| 3.1   | Exercises on drawing the 3 views of different types Projection.                                     | of objects in 1 <sup>st</sup> angle                                 | 28                  |
| Refer | ence Books :  |   |                     |
| 1.    | Auto CAD 2000   | - George Omura  |                     |

1.Auto CAD 2000- George Or2.CAD/CAM – Principle & Applications- Rao

# WORK SHOP PRACTICE

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | MCP 302 | Semester                  | 3 <sup>rd</sup> |  |
| Total Period:  | 90      | Examination               | 4hrs            |  |
| Lab. periods:  | 6P/W    | Term Work                 | 25              |  |
| Maximum marks:   | 75      | End Semester Examination: | 50              |  |

### **OBJECTIVES :**

- Introduced to importance to different angles required for single point cutting tool.
- Practicing for different angle grinding on pedestal grinding machine.
- Introduced to lathe machine and different turning operations.
- Practicing various turning operations such as straight, steps, taper etc.
- Practicing of die passing on lathe machine.
- Introduced to milling to milling machine and different milling operations.
- Practicing the setting of work piece on machine.
- Practicing of various milling operations such as face, step millings etc.
- Introduced to surface grinding, cylindrical grinding machine and its operations.
- To understand the importance of grinding and practicing different surface grinding .
- Practicing sheet metal fabrication and to understand as importance.
- Introduced to welding process and welding machine.
- Practicing edge preparation and welding operations.
- Practice on shaper, planer and shotter.

| Sl.No. | Exercise Name                          | Periods |
|--------|--|---------|
| 1      | Tri Square                             | 11      |
| 2      | Right Hand Knife Tool Grinding         | 4       |
| 3      | Straight Roughing Tool Grinding        | 4       |
| 4      | Taper Plug Gauge                       | 7       |
| 5      | Stud                                   | 9       |
| 6      | T—Nut                                  | 7       |
| 7      | Channel Milling                        | 7       |
| 8      | Parallel Block Grinding                | 7       |
| 9      | Tray                                   | 4       |
| 10     | Dust Pan                               | 4       |
| 11     | Cylinder                               | 4       |
| 12     | T—weld (Welding Exercise)              | 6       |
| 13     | Engraving work Practice                | 3       |
| 14     | Practice on shaper, planer and slotter | 13      |

# ELECTRICAL LAB PRACTICE

| Name of the Course: Diploma in MECHATRONICS ENIGINEERING |         |                           |                 |  |
|--|---------|---------------------------|-----------------|--|
| Course code:   | ELP 321 | Semester                  | 3 <sup>rd</sup> |  |
|  |         |                           |                 |  |
| Total Period:  | 60      | Examination               | 4hrs            |  |
|  |         |                           |                 |  |
| Lab. periods:  | 4P/W    | Term Work                 | 25              |  |
|  |         |                           |                 |  |
| Maximum marks:   | 50      | End Semester Examination: | 25              |  |
|  |         |                           |                 |  |

| Sl<br>No. | Торіс  | Periods |
|-----------|--|---------|
|           | TRANFORMERS  | 08      |
| 1.        | Transformer Familiarization.   | 01      |
| 2.        | Transformation Ratio, Potently lest and measurement of internal resistance/. | 01      |
| 3.        | Open circuit characteristics on DC Separately excited Generator.             | 02      |
| 4.        | Load test on Single phase Transformer.                                       | 02      |
| 5.        | Three phase Transformer Star and Delta Connection                            | 02      |
|           | GENERATORS   | 12      |
| 6.        | Open circuit characteristics on DC Self excited Generator                    | 04      |
| 7.        | Open circuit characteristics on DC Separately excited Generator.             | 04      |
| 8.        | Load test on DC Generator.   | 04      |
|           | MOTORS   |         |
|           |  | 40      |
| 9.        | Characteristics of DC Series Motor.  | 04      |
| 10.       | Characteristics of DC Shunt Motor.   | 04      |
| 11.       | Familiarization of inner / Contractors                                       | 04      |
| 12.       | Speed Control of DC Motor by varying armature voltage.                       | 04      |
| 13,       | Speed Control of DC Motor by varying Flux.                                   | 04      |
| 14.       | Starting of Induction Motor by Auto Transformer                              | 04      |
| 15.       | Starting of Induction Motor by star-Delta Starter                            | 04      |
| 16.       | Starting Induction Motor by D.O.L starter                                    | 04      |
| 17.       | Automatic starting of three phase induction                                  | 04      |
| 18.       | Automatic operation of tow three phase induction motor                       | 04      |

# **ELECTRONICS LAB PRACTICE**

| Name of             | Name of the Course: Diploma in MECHATRONICS ENIGINEERING |               |                           |                 |  |
|---------------------|--|---------------|---------------------------|-----------------|--|
| Course code:        |  | ELP 321       | Semester                  | 3 <sup>rd</sup> |  |
| Total Period:       |  | 45            | Examination               | 4hrs            |  |
| Lab. periods:       |  | 3P/W          | Term Work                 | 25              |  |
| Maximum marks:      |  | 50            | End Semester Examination: | 25              |  |
| SI No. Major Topics |  | Time allotted |                           |                 |  |
|                     |  |               | Total Period 45           |                 |  |
| 1.                  | Introduction and familiarization                         |               |                           | 08              |  |
| 2.                  | Rectifiers, clippers and clampers                        |               |                           | 17              |  |
| 3.                  | Transistor Characteristics                               |               | 10                        |                 |  |
| 4.                  | Characteristics of FET                                   |               |                           | 10              |  |

# **SUBJECT CONTENT :**

#### **1.0 Introduction and Familiarization**

- 1.1 Lab safety, usage of toolkit and lab procedure
- 1.2 Familiarization with CRO
- 1.3 Familiarization of resistors by comparing using color codes and DMM
- 1.4 VI Characteristics Diode.

#### 2.0 Rectifiers, clippers and clampers.

- 2.1 Half wave rectifiers with and without filters.
- 2.2 Full wave rectifiers with and without filters.
- 2.3 Bridge rectifiers with and without filters.
- 2.4 Zener diode characteristic
- 2.5 Zenerdioe as regulator
- 2.6 Positive and negative clipper circuit using diodes.
- 2.7 Positive and negative clampers using diodes.
- 2.8 Voltage double.

# Transistor Characteristics

- 3.1 Transistor Characteristics
  - (i) 1c VS IB
  - (ii) VBEVs1n
  - (iii) VBEVS 1C
- 3.2. Transistor Biasing with voltage divider.
- 3.3. Transistor as switch using LED and photo diode.
- 3.4. CE amplifier, frequency response and Bandwidth.

#### 4.0. Characteristics of FET

3.0.

- 4.1 Characteristics OF FET Tans conductance
- 4.2 JEET as switch
- 4.3 Amplifier using JEET
- 4.4 Analog multiplexer using JGET.
- 4.5 Input and Transfer Characteristics of MOSFET
- 4.6 MOSFET as switch