STATE COUNCIL FOR TECHNICAL EDUCATION AND VOCATIONAL TRAINING, ODISHA

TEACHING AND EVALUATION SCHEME FOR 4th Semester Textile Tech/Engg (wef 2019-20)

		Subject	Р	eriods/we	ek		Evaluation	n Scheme	
Subject Number	Subject Code		L	Т	Р	Internal Assessment/ Sessional	End Sem Exams	Exams (Hours)	Total
		Theory	•						
Th.1		Textile Design-I	4		-	20	80	3	100
Th.2		Yarn manufacture -II	4		-	20	80	3	100
Th.3		Fabric Manufacture-II	4		-	20	80	3	100
Th.4		Textile Chemical Processing-II	4			20	80	3	100
		Total Practical	16			80	320	-	400
Pr.1		Yarn manufacture –II Lab	-	-	6	25	75		100
Pr.2		Fabric Manufacture-II Lab	-	-	6	25	75		100
Pr.3		Textile Chemical Processing-II Lab	-	-	6	25	75		100
Pr.4		Technical Seminar			2	50	-		50
		Student Centred Activities(SCA)		-	3	-	-	-	-
		Total	-	-	23	125	225	-	350
		Grand Total	16		23	205	545	-	750

Abbreviations: L-Lecturer, T-Tutorial, P-Practical . Each class is of minimum 55 minutes duration

Minimum Pass Mark in each Theory subject is 35% and in each Practical subject is 50% and in Aggregate is 40%

SCA shall comprise of Extension Lectures/ Personality Development/ Environmental issues /Quiz /Hobbies/ Field visits/ cultural activities/Library studies/Classes on MOOCS/SWAYAM etc. ,Seminar and SCA shall be conducted in a section.

There shall be 1 Internal Assessment done for each of the Theory Subject. Sessional Marks shall be total of the performance of individual different jobs/ experiments in a subject throughout the semester

Th.1 Textile Design-I

Name of the Course: Diploma in Textile Technology /Engineering				
Course Code:	TH-1	Semester:	4th	
Total Period:	60	Examination:	3hours	
Theory Periods:	4P/Week	Internal Assessment:	20	
Maximum Marks:	100	End Semester Examination	80	

A. Rationale:

Fabrics are made from different types of fibres/Yarn and their blends are put into specific uses such as summer wear, winter wear, industrial wear etc., depending on their particular properties. Different basic Textile Designs, construction and it's end uses are very important for a student to know. This paper is mainly highlighting the basic Textile design and it's constructional process in a loom.

- B. Objective: After completion of this subject the students will able to
- 1. acquire elementary knowledge on representation technique of different verities of fabrics.
- 2. change in their construction parameters, construction process as well as composition.
- 3. investigate different fabric structures and factors affecting them in detail.
- 4, develop understanding of different types of weaves & their construction as well as drafting, lifting & denting plan etc.

SI. No	Topics	Period	
01	Basic Weaves	10	
02	Plain Weaves and its derivatives	10	
03	Twill Weaves and its derivatives	15	
04	Simple towelling & Curtain Fabrics	10	
05	Compound structures	15	
	Total:	60	

D. Course Contents:

1. Basic Weaves

- 1.1 Differentiate woven, non-woven, knitted structures .
- 1.2 Explain representation of weaves and use of point paper.
- 1.3 Describe drafting, lifting, denting plan of a design on point paper.

2. Plain Weaves and its derivatives

- 2.1 Basic concept of Plain woven structure.
- 2.2 Construct standard plain weaves and its derivatives like Warp rib, weft rib and matt etc
- 2.3 Ornamentation of plain weave
- 2.4 Explain the application of these weaves in different field of Textile.

3. Twill Weaves and its derivatives

- 3.1 Basic concept of twill weaves.
- 3.2 Explain influence of twist direction and angle of twill on appearance of fabric.
- 3.3 Construct Derivatives of Twill design Balanced and Un balanced twill, pointed twill ,combined twill (end and end ,pick and pick Combination.), broken twill etc.
- 3.4 Construct Diamond & Corkscrew.
- 3.5 Construct satin & Sateen.
- 3.6 Explain the application of these weaves in different field of Textile.

4. Simple towelling & Curtain Fabrics

- 4.1 Construct ordinary honey comb ,brighton, Huck-a-Back, Mock leno with draft and peg plan;
- 4.2 Explain the application of these weaves in different field of Textile.

5. Compound structures

- 5.1 Construct Bedford cords(Plain & twill faced with wadding effect) & welts design;
- 5.2 Construct Extra warp and Extra weft designs with drafting & lifting.
- 5.3 Explain the application of these weaves in different fabrics.

Coverage of Syllabus upto IA.: Chapter1,2,3

Learnir	earning Resources:				
SI No	Title of the Book	Name of Authors	Name of Publisher		
01	Taytila Dagign and Colour	7 I Crosiski	Universal Publishing		
ΟI	Textile Design and Colour	olour Z.J Grosicki	Corporation, Bombay		
02	Watson's Advance Textile	Z.J Grosicki	Universal Publishing		
UZ	Design	Z.J GIOSICKI	Corporation, Bombay		
03	Fabric Structure & Design	N.Gokarneshan	New Age International(P) Ltd		
04	Analysis of Woven Eshrica	A E Barker & E Midgley	Abhishek Publication,		
04	Analysis of Woven Fabrics	A.F. Barker & E Midgley	Chandigarh-1979		

Th.2 Yarn Manufacture- II

Name of the Course: Diploma in Textile Technology /Engineering				
Course Code:	TH-2	Semester:	4th	
Total Period:	60	Examination:	3hours	
Theory Periods:	4P/Week	Internal Assessment:	20	
Maximum Marks:	100	End Semester Examination	80	

A. Rationale:

The student of Textile technology after completion his diploma has to work in Textile Industries. Fibres has to be converted to yarn form to be used as raw materials for formation of fabrics for different end uses. Hence, a Textile student should know the manufacturing process of yarn. In this subject students will be taught about the I process i.e Draw Frame, Comber and Speed frame process for preparation of short staple fibres required for formation of yarn

B.Objective: After completion of this subject the students will able to

- 1. investigate the preparation process of the most important intermediate stage i.e. yarn.
- 2.acquire knowledge on parallelization & refinement of fibres to prepare for good quality yarn.
- 3. develop knowledge and skills of
 - Drawing ,Comber ,Speed Frame.
 - > Their working principles
 - > Functions of various parts
 - Passage of material
 - Maintenance & Settings

SI. No	Topics	Period
01	Draw Frame	05
02	Comber	10
03	Speed frame	15
04	Production calculation	10
	Total:	60

D. Course Contents:

1. Draw Frame

- 1.1 Explain the objects of Drawing.
- 1.2 Discuss principles of doubling and drafting.
- 1.3 Explain the passage of material and function of different parts.
- 1.4 Study various modern drafting system, Roller settings, Drafting wave roller slip wave, Top roller weighting, Electronic stop motion.
- 1.5 Discuss the technological design change in modern draw frame.
- 1.6 Explain drafting roller arrangement ,on line monitoring and auto leveling suction arrangement and auto motion in doffing.
- 1.7 Discuss the maintenance schedule.

2. Comber

- 2.1 Explain the need for lap preparation,
- 2.2 Discuss the effect of fibre presentation & pre-comb draft.
- 2.3 Discuss silver doubling and lap doubling & unilap machine.
- 2.4 Explain the objects and importance of combing & Degree of combing.
- 2.5 Discuss combing cycle ,types of feed, Discuss Cylinder clothing ,clamping line distance ,increase in nips/min, concentric nipper movement,

- 2.6 Explain the performance affecting quality of combed cycle.
- 2.7 Discuss salient features of modern comber.
- 2.8 Discuss the maintenance schedule

3. Speed Frame

- 3.1 Explain the objects of speed frame.
- 3.2 Discuss passage of material through S/F and function of important parts.
- 3.3 Explain modern drafting system.
- 3.4 Discuss principles of twisting, winding & package formation.
- 3.5 Explain Differential motion used in modern speed frame.
- 3.6 Discuss modern developments in speed frame; drafting –builder ,twisting-driving system ,other features-creel ,package size ,roving tension control, flyer, suction etc.
- 3.7 Roving Defects and their remedies.
- 3.8 Maintenance schedule for speed Frame.

4. Production calculation

4.1 Calculate Speed, Draft, production of Draw frame, comber & Speed frame.

Coverage of Syllabus upto IA.: Chapter1,2

Learnin	Learning Resources:				
SI No	Title of the Book	Name of Authors	Name of Publisher		
01	The Technology of Short-staple Spinning	Klein W	The Textile Institute, Manchester		
02	Manual of Cotton Spinning (Vol-III & IV)	Klein W	The Textile Institute, Manchester,1965&1968		
03	Spun Yarn Technology	Oxtoby E	Butter worth's, London, New Edition 2002		
04	Cotton Spinning	W.S. Taggard	Universal Book Corporation,Bombay		
05	Process control in Spinning	T A Subramanyam	ATIRA Pub.		

Th.3. Fabric Manufacture-II

Name of the Course: Di	ploma in Textile Ted	chnology /Engineering	
Course Code:	TH-3	Semester:	4th
Total Period:	60	Examination:	3hours
Theory Periods:	4P/Week	Internal Assessment:	20
Maximum Marks:	100	End Semester Examination	80

A. Rationale:

A knowledge about the different processes like Secondary, auxiliary, Multiple Box, dobby, Jacquard and shuttle-less loom are essential for the students to understand the operations in the weaving processes. Hence they must be taught to the students to enhance their knowledge and skill in the setting and operation of the preparatory machines, to perform necessary weaving calculations and also fundamental concept of mechanism for formation of fabric.

- B. Objective: After completion of this subject the students will able to
- 1. develop concepts on conventional & non conventional weaving processes.
- 3. understand the Auxiliary mechanism in looms, Working of the Dobby & Jacquards & Automatic looms for plain and ornamental fabrics.

C. Topic v	C. Topic wise distribution of periods		
SI. No	Topics	Period	
01	Secondary and Auxiliary motion	14	
02	Multiple Box Motion	06	
03	Dobby & Jacquard shedding	20	
04	Modern developments in auto loom	10	
05	Shuttle –less Looms	10	
	Total:	60	•

D. Course Contents:

1. Secondary and Auxiliary motion

- 1.1 Explain take up & Classify take up motion.
- 1.2 Discuss Negative and positive take up motions.
- 1.3 Explain let off & Classify let off motion.
- 1.4 Discuss Negative and positive let off mechanism.
- 1.5 Explain Warp protecting motion.
- 1.6 Discuss weft stop motion
- 1.7 Discuss Break Mechanism.
- 1.8 Discuss Timings and settings of these motions.

2. Multiple Box Motion

- 2.1Explain drop Box mechanism,.
- 2.2 Explain pick & pick looms.
- 2.3 Brief idea on card saving devices.

3. Dobby & Jacquard shedding

- 3.1 Explain working principles of dobbies like Keighly, cam, paper and electronically controlled Dobby.
- 3.2 Discuss pegging for dobby (Right & left hand) loom.
- 3.3 Explain principles of Jacquard weaving & Classify Jacquards.
- 3.4 Explain working single lift double lift single cylinder Jacquards.
- 3.5 Discuss double lift double cylinder Jacquards.
- 3.6 Discuss Jacquard building and harness ties & Casting out of Jacquard.

3.7 Brief idea on Electronic Jacquard.

4. Modern developments in auto loom

- 4.1 Explain weft feeler mechanism.
- 4.2 Discuss 3 try weft fork mechanism.
- 4.3 Discuss Automatic warp stop motion.
- 4.4 Explain Shuttle protector.
- 4.5 Discuss Automatic cop changing motion.
- 4.6 Discuss fabric defects, its causes and remedies.

5. Shuttle -less Looms

- 5.1 Classify & Explain unconventional looms.
- 5.2 Discuss Limitation of shuttle looms& State the advantages of shuttle-less looms over shuttle Looms.
- 5.3 Explain the preparation of raw materials for unconventional looms.
- 5.4 Classify & explain briefly on different types of weft insertion processes in shuttle-less looms like-Rapier, Gripper, Fluid jet etc.

Coverage of Syllabus upto IA.: Chapter1,2,3

Learnir	ng Resources:		
SI No	Title of the Book	Name of Authors	Name of Publisher
01	Weaving Mechanism (Vol-1&2)	N.N.Banerjee	T Baneerjee, Kolkata
02	Weaving Mechanism	Thomas W. Fox	Universal Book Corporation, Bombay-02
03	Principles of Weaving	Robinson & Marks	Textile Institute, Manchester
04	Cotton Weaving	Gurudev, V.Blinov,P Yolkov	MIR Publication ,Muscow
05	Weaving Calculation	R.Sengupta	DB Taraporevala sons&co. Bombay
06	Cotton Yarn Weaving	Textile Association of India,Ahmedabad	Textile Association of India,Ahmedabad
07	Weaving Conversion of Yarn to Fabric	P.R.Lord & M.H.Mohamed	Wood head Publication
08	Loom Shed	BTRA Monograph	BTRA Monograph
09	An Introduction to Automatic Weaving	G A Bennet	Indo Overseas trading Co, Bombay

Th.4. Textile Chemical Processing-II

Name of the Course: Diploma in Textile Technology /Engineering			
Course Code:	TH-4	Semester:	4th
Total Period:	60	Examination:	3hours
Theory Periods:	4P/Week	Internal Assessment:	20
Maximum Marks:	100	End Semester Examination	80

A. Rationale:

A diploma holder in Textile Technology must have the requisite knowledge and skill about Chemical processing of textiles i.e. bleaching, printing and finishing etc. Hence, this subject is designed to teach students about the various processes involved in dyeing, Printing & finishing of Textiles.

- **B.** Objective: After completion of this subject the students will able to
 - 1. enlighten the students about colouring of new age textiles and its functional performances.
 - 2. deal with printing knowledge.
 - 3. develop an idea about different machines used industrially for printing and finishing of commercial fabrics.
 - 4. develop knowledge and skills in different processes in dyeing ,printing and finishing.

SI. No	Topics	Period
01	Dyeing of Man made & their Blends	10
02	Printing	25
03	Mechanical finishing	10
04	Chemical Finishing	10
05	Washing & drying	05
	Total:	60

D. Course Contents:

1. Dyeing of Man made & their Blends

- 1.1 Discuss Dyes used for man-made fibres.
- 1.2 State Dyeing of polyester with disperse dyes by carrier ,HTHP and Thermosol method.
- 1.3 State Dyeing of Cationic dye-able polyester fibre
- 1.4 State the Dyeing of Polyester /Cotton and polyester /Wool blended fabrics with suitable dyes.
- 1.5 State the Dyeing of Acrylic with basic dyes.

2. Printing

- 2.1 State the objects of printing
- 2.2 Differentiate between dyeing and printing.
- 2.3 Preparation of printing paste & Classify and state the functions and properties of thickeners.
- 2.4 Methods & Styles of printing
- 2.5 Discuss styles of printing Direct , Discharge & Resist.
- 2.6 Discuss Different methods of printing –Block printing ,Screen Printing ,Rotary screen Printing ,Rotary screen Printing , Rotary screen Printing .
- 2.7 Brief idea about preparation of screens for printing.
- 2.8 Printing of cotton fabric with suitable dyes like vat dyes, reactive etc.
- 2.9 State printing of wool ,silk & Nylon fabrics with acid dye & Polyester fabric with disperse dyes.

3. Mechanical finishing

- 3.1 State the objects of finishing & Classify finishes.
- 3.2 Discuss importance of mechanical finishes & State the objects of calendaring and working of different calendars.
- 3.3 State the objects of stentering & sanforization.

4. Chemical Finishing

- 4.1 State the objects of chemical finishing.
- 4.2 Discuss methods of application of Crease resistance finish, water proof and water repellant finish ,flame retardant finish , carbonization of wool ,Moth proof finish on wool, Stone wash on denim fabric.
- 4.3 Objects of Mercerisation , Physical, Chemical & Structural Changes occurred after mercerization of cotton fibre.
- 4.4 Factors affecting mercerisation., Discuss working method of chainless mercerisation of cotton fabric.

5. Washing & Drying

- 5.1 Importance of Washing.
- 5.2 Objects of drying.
- 5.3 Discuss Working principle of Hydroextractor, Multi cylinder drying, IR/ RF dryer.

Coverage of Syllabus upto IA.: Chapter1,2,3

Learning Resources:			
SI No	Title of the Book	Name of Authors	Name of Publisher
01	Dyeing and Chemical Technology of Textile Fibres	E.R.Trotman.	Charles Grifinece & Co,Bombay
02	Technology of Dyeing	V. A. Shenai	Sevak publication,Bombay
03	Textile Printing	L W C Miles.	Dyers Company Pub. Trust, England
04	Technology of printing	R. S. Prayag	Mrs R S Prayag
05	An Introduction to Textile Printing	W. Clerk	Butter Worth & Co. London
06	Principles of cotton printing	D G Kale	Mahajan Brother's, Ahamadabad
07	An introduction to textile finishing	J. T. Marsh	B.I.Publication, Bombay
80	Technology of Textile Finishing	V. A. Shenai	Sevak publication,Bombay

Pr.1. Yarn Manufacture – II (Lab.)

Name of the Course: Diploma in Textile Technology /Engineering			
Course Code:	Pr-1	Semester:	4 th
Total Period:	90	Examination:	3hours
Lab. Periods:	6P/Week	Sessional:	25
Maximum Marks:	100	End Semester Examination	75

A. Rationale:

The student of Textile Technology after completion his diploma has to work in textile industries. In this subject students will get practical knowledge about the process i.e Draw frame, Comber and Speed frame for preparation of staple fibres required for formation of yarn.

- **B. Objective**: After completion of this subject the students will able to
- 1. Proper handling & processing of fibres yield a good yarn and ultimately a value added consumer product i.e. fabric.
- 2. deal with the concept of pre-yarn manufacturing like- drawing, drafting ,combing etc.
- 3. work with Draw frame, speed frame, Ribbon lap ,sliverlap, Comber and study different setting, production, maintenance procedure etc.

Experiment No	Topics	Topic wise distribution of periods in hours
01	Study of the different parts of the Draw Frame and the flow of material in the machine	05
02	Study of the Gearing Diagram of Draw Frame and to calculate the draft constants as well as individual drafts	10
03	Learning of roller setting and changing of draft change pinion in the draw frame	10
04	Study of the parts and Flow of the material in a silver Lapper Machine	10
05	Study of the parts and flow of the material in a Ribbon Lapper Machine	10
06	Study of the parts and flow of the material in the comber Machine	10
07	Study of different parts and flow of material in a simplex machine	10
08	Study the Gearing Diagram of simplex and calculation of Draft Constant	05
09	Calculation of Spindle Speed and Twist Constant of a speed Frame	05
10	Learning of Changing C.P., T.W. & L.W., etc. in the speed frame	05
11	Study of building mechanism in speed frame	05
12	Study of roller setting in speed frame	05
	TOTAL	90

Pr.2 Fabric Manufacture – II (Lab.)

Name of the Course: Diploma in Textile Technology /Engineering			
Course Code:	Pr-2	Semester:	4 th
Total Period:	90	Examination:	3hours
Lab. Periods:	6P/Week	Sessional:	25
Maximum Marks:	100	End Semester Examination	75

A. Rationale:

The students to enhance their practical knowledge and skill in the setting and operation of the preparatory machines, to perform necessary weaving calculations and also fundamental concept of mechanism for formation of fabric.

- B. Objective: After completion of this subject the students will able to
- 1. handle weaving process and machinery.
- 2. work with Over pick and under pick Looms, Multiple shuttle box type loom, Dobby & Jacquard etc.

Experiment No	Topics	Topic wise distribution of periods in hours
01	Study of take-up motion and its defects ,calculation of pick/inch and dividend in a loom	10
02	Study of negative let off motion in a loom and its defects	7
03	Study of drop box motion in a loom ,card saving device and safety device	7
04	To prepare the pattern and lacing the metallic cards and mounting in a Drop Box Loom	10
05	Study of Warp Stop Motion (both mechanical and electrical)	10
06	Study of pirn changing Mechanism in an Auto Loom	7
07	Setting of shuttle Box ,Box Swell ,Shuttle Feeler and Weft Feeler in an Auto Loom	10
08	Study of climax Dobby, Mounting and motion to different parts	7
09	Study of pegging the lattice in a dobby ,settings and defects	8
10	Study of double lift ,double cylinder ,swinging type Jacquard in a loom	7
11	Study of card cutting device and preparation of cards as per design	7
	TOTAL	90

Pr.3 Textile chemical Processing-II (Lab.)

Name of the Course: Diploma in Textile Technology /Engineering			
Course Code:	Pr-3	Semester:	4 th
Total Period:	90	Examination:	3hours
Lab. Periods:	6P/Week	Sessional:	25
Maximum Marks:	100	End Semester Examination	75

A. Rationale:

A diploma students will acquire practical knowledge and skill about Chemical processing of textiles i.e. Dyeing, printing and finishing etc.

- B. Objective: After completion of this subject the students will able to
- 1. analysis and identify different dye stuff .
- 2. work on dyeing, Printing & finishing of natural and synthetic fabric.

Experiment	Topics	Topic wise distribution of
No		periods in hours
01	Dyeing of nylon with acid dyes	03
02	Dyeing of polyester with disperse dyes	10
03	Analysis & Identification of dye	10
04	Direct printing with pigment colour	05
05	Direct printing of cotton with receptive & vat dyes	15
06	Printing of Nylon fabric	02
07	Printing polyester with disperse dyes	05
08	Softening & Stiffening	05
09	Finishing processes	05
	TOTAL	60

Pr.4 Technical Seminar

Name of the Course: Diploma in Textile Technology /Engineering			
Course Code:	Pr-4	Semester:	4 th
Total Period:	30	Examination:	
Lab. Periods:	2P/Week	Sessional:	50
Maximum Marks:	50	End Semester Examination	-

A. Rationale:

A diploma students will acquire knowledge and skill about to deliver seminar in English.

- **B.** Objective: After completion of this subject the students will able to
- 1. Deliver a talk on any Technical /Non Technical subjects .
- 2. know how to prepare PPT and how to represent a topic in front of Schools of thought. .

C. Procedure:

- Class should be divided into smaller of not more than four in each Group. One group should be assigned a topic for the seminar. The topic should be usually elated to their course of students. Each students of the group should prepare on a particular aspect of the main topic with active support and guidance from a teacher guide. The students should be encouraged to extensively use the library facilities and also collect relevant material from different technical magazines and journals. Each student should be usually asked to present his paper on the topic of the seminar within 15minutes after which a question answer session may follow for 5 minutes
- 2 Students should be encouraged to display newspaper clipping and managing emerging technology on the date of the seminar.
- 3 The Termed work record should be maintained and evaluated by a faculty members and the final marks should be awarded. 4

List of Machineries /Equipments for Textile Tech/Engg

Fourth Semester

SI No	Name of Machineries /Equipments	Required No
01	Draw Frame	01unit
02	Simplex(10 spindles)	01no
03	Over pick loom	01no
04	under Pick loom	01no
05	Automatic Pirn changing Loom	01no
06	Dobby(12 shaft)	01no
07	Jacquard(400 hooks)	01 nos
08	HT & HP dyeing M/C	01no
09	Printing Table	01no
10	Screen & Block for Printing	Hand sum amount
11	Hot air Drying M/c	01no
12	Steamer	01no